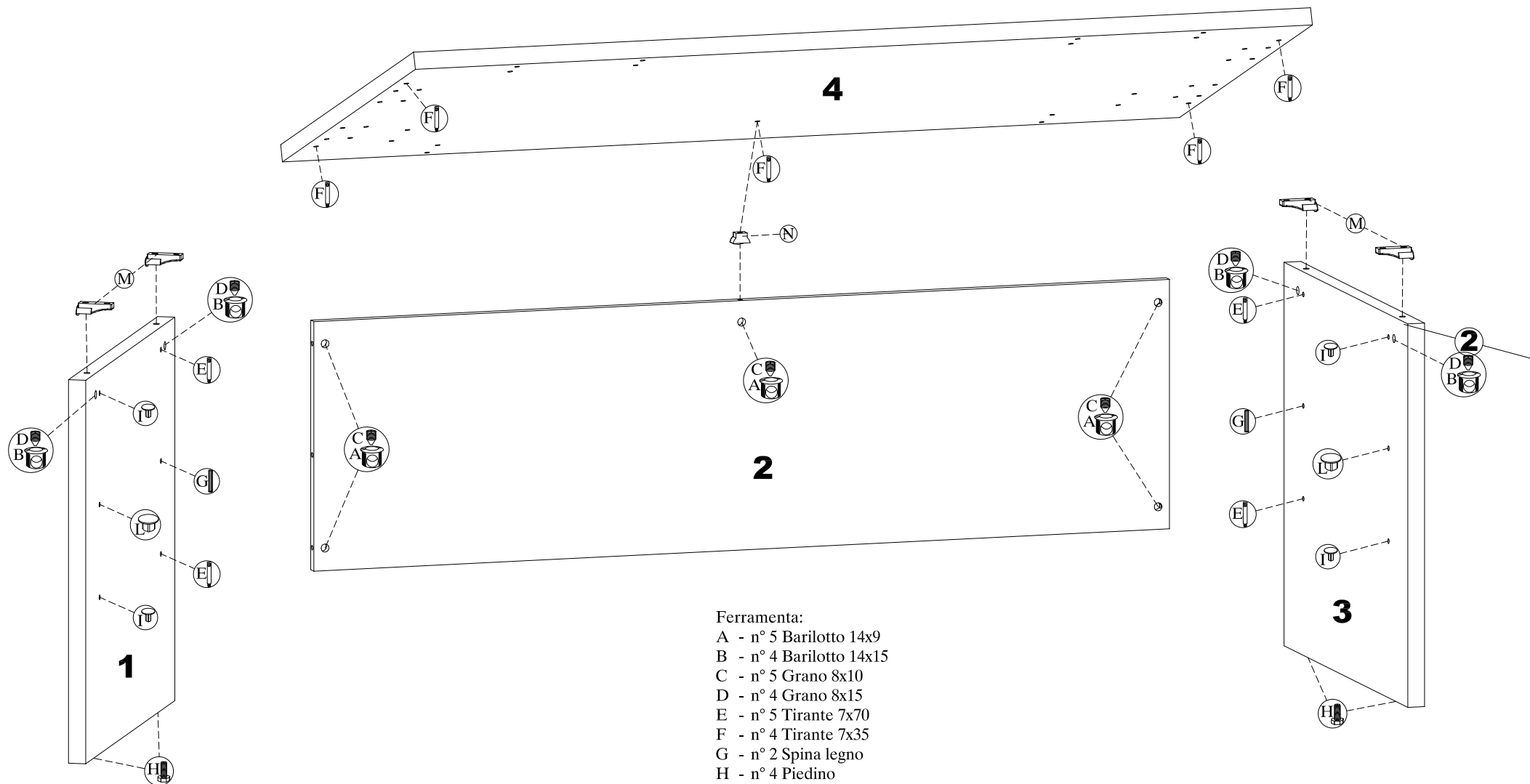


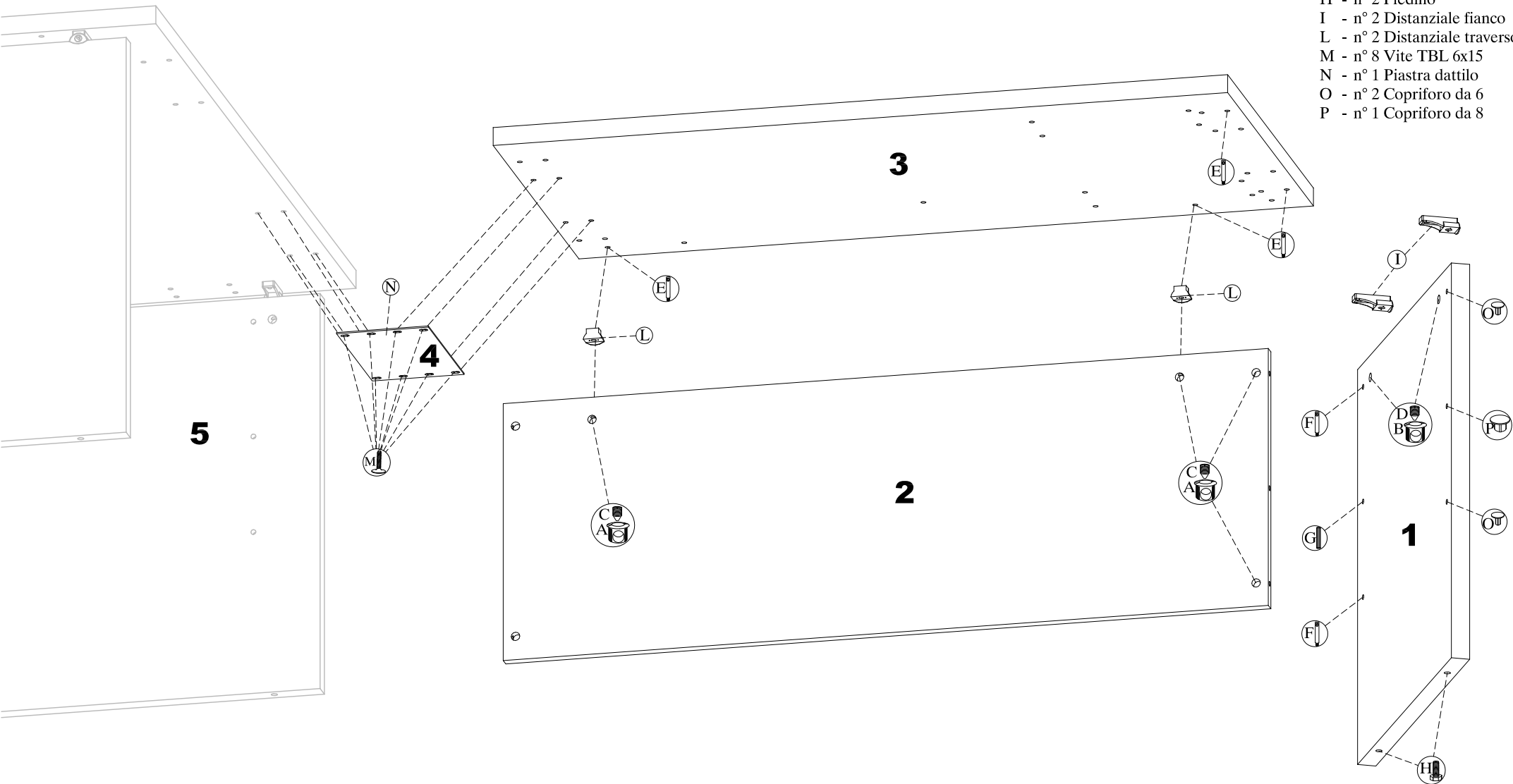


Ferramenta:

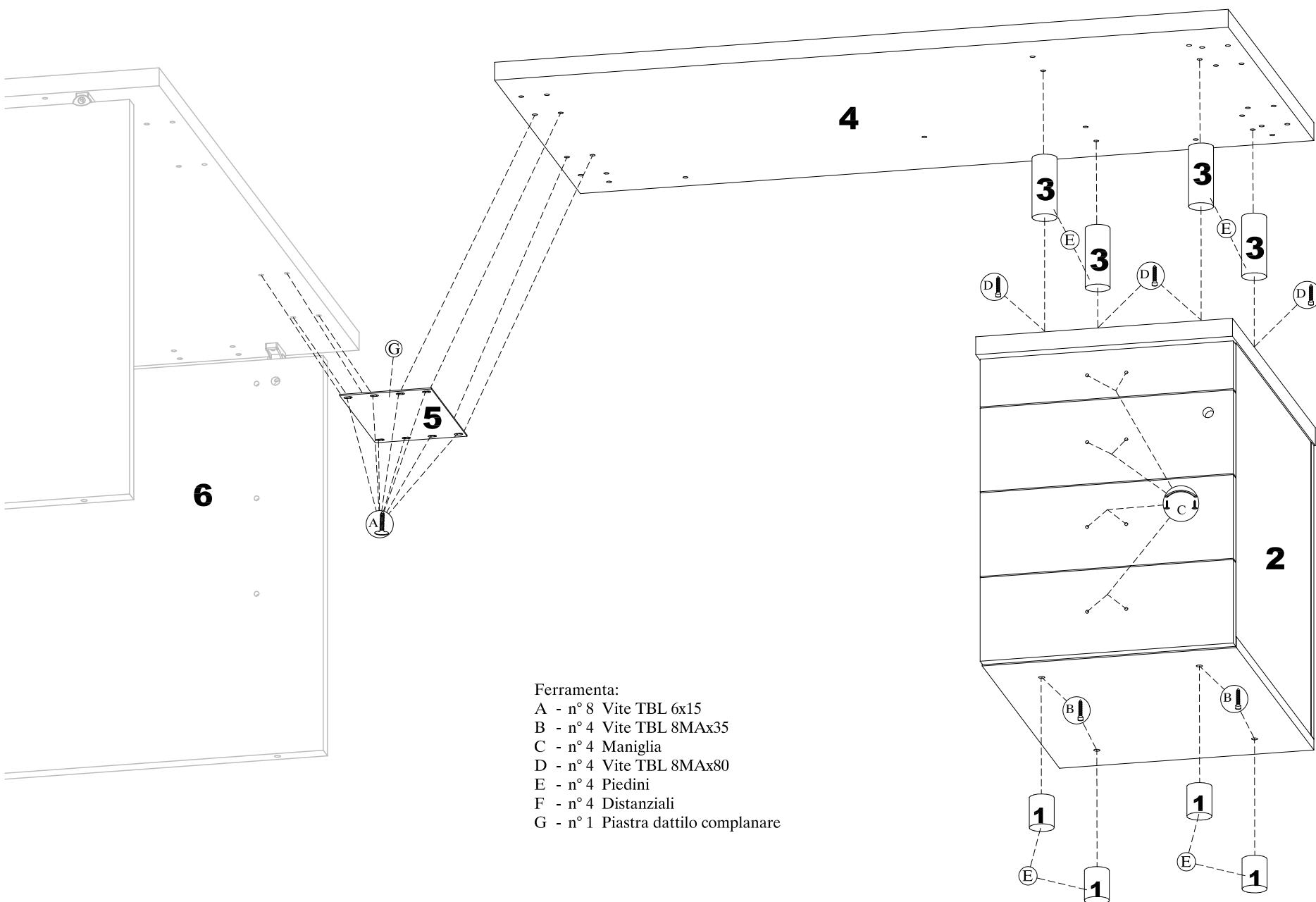
- A - n° 5 Barilotto 14x9
- B - n° 4 Barilotto 14x15
- C - n° 5 Grano 8x10
- D - n° 4 Grano 8x15
- E - n° 5 Tirante 7x70
- F - n° 4 Tirante 7x35
- G - n° 2 Spina legno
- H - n° 4 Piedino
- I - n° 4 Copriforo da 6
- L - n° 2 Copriforo da 8
- M - n° 4 Distanziale fianco
- N - n° 1 Distanziale traverso

Sequenza di montaggio numerata

- Ferramenta:
- A - n° 4 Barilotto 14x9
 - B - n° 2 Barilotto 14x15
 - C - n° 4 Grano 8x10
 - D - n° 2 Grano 8x15
 - E - n° 4 Tirante 7x70
 - F - n° 2 Tirante 7x35
 - G - n° 1 Spina legno
 - H - n° 2 Piedino
 - I - n° 2 Distanziale fianco
 - L - n° 2 Distanziale traverso
 - M - n° 8 Vite TBL 6x15
 - N - n° 1 Piastra dattilo
 - O - n° 2 Copriforo da 6
 - P - n° 1 Copriforo da 8



Sequenza di montaggio numerata



- Ferramenta:
- A - n° 8 Vite TBL 6x15
 - B - n° 4 Vite TBL 8MAx35
 - C - n° 4 Maniglia
 - D - n° 4 Vite TBL 8MAx80
 - E - n° 4 Piedini
 - F - n° 4 Distanziali
 - G - n° 1 Piastra dattilo complanare

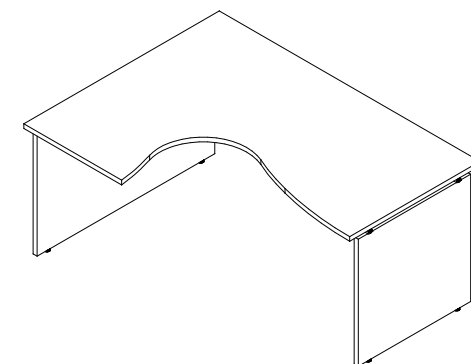
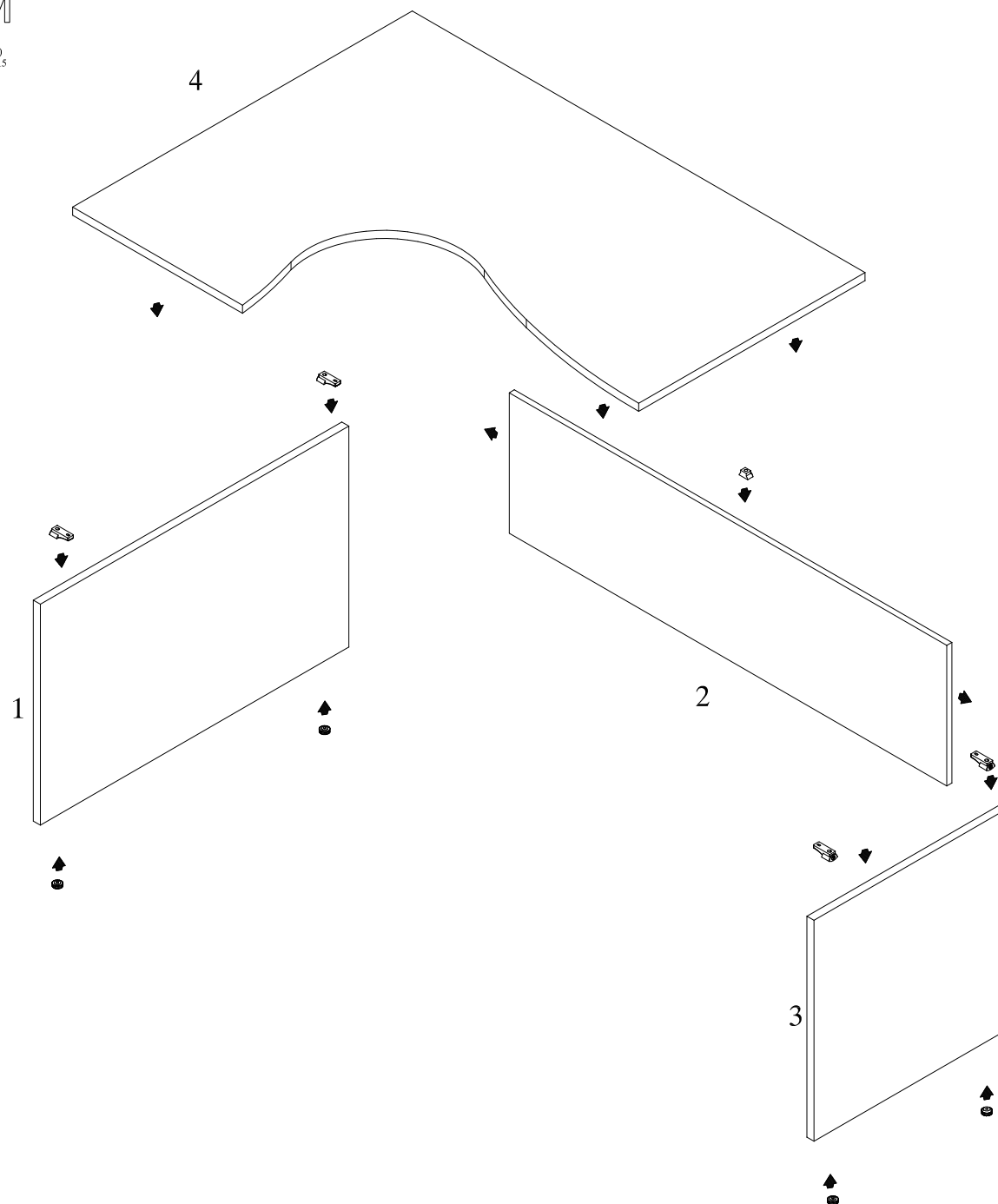
SCHEMA DI MONTAGGIO :

SERIE DERBY WORKSTATION a L
DE732

Sequenza di montaggio numerata

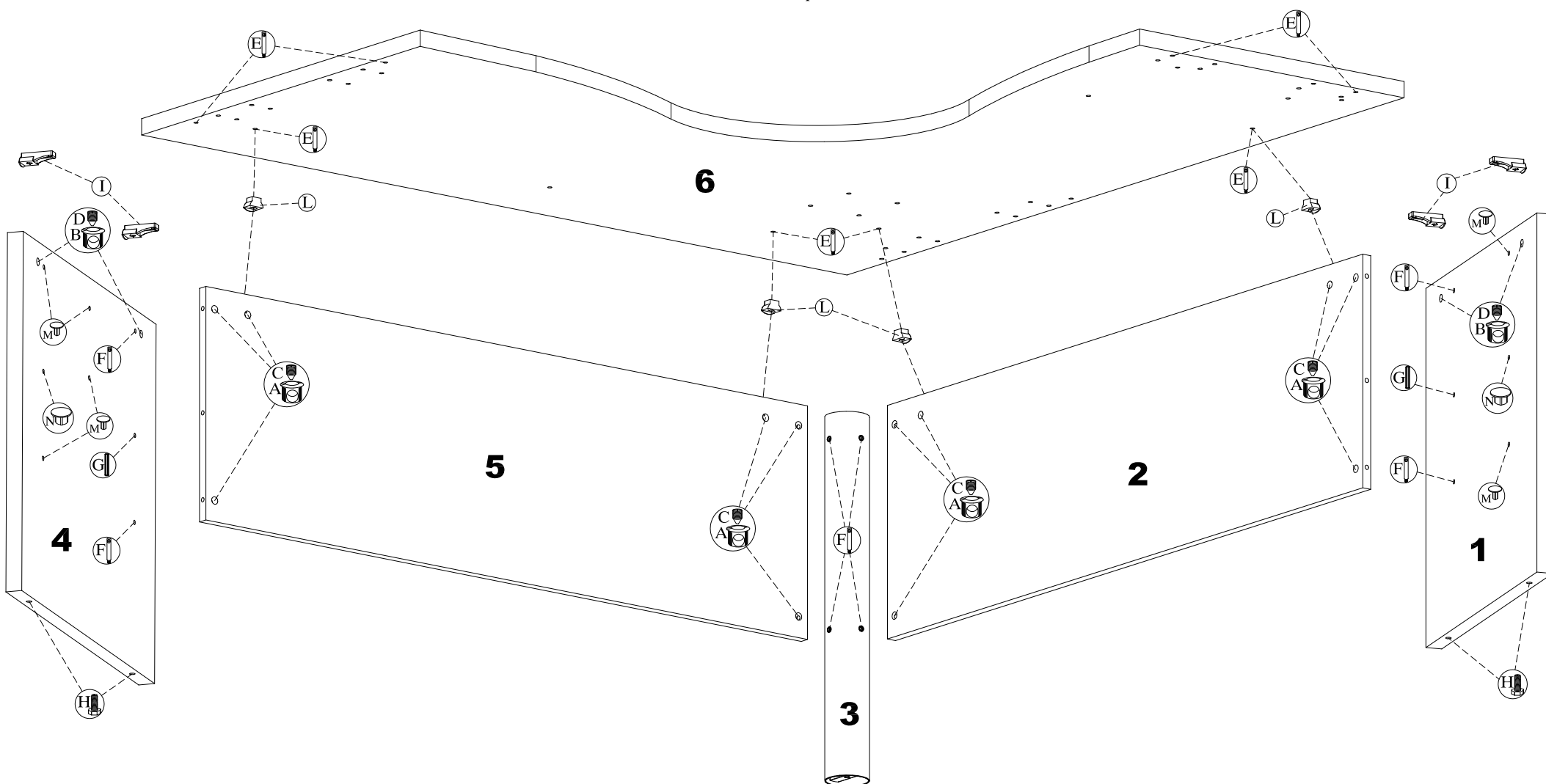
Ferramenta

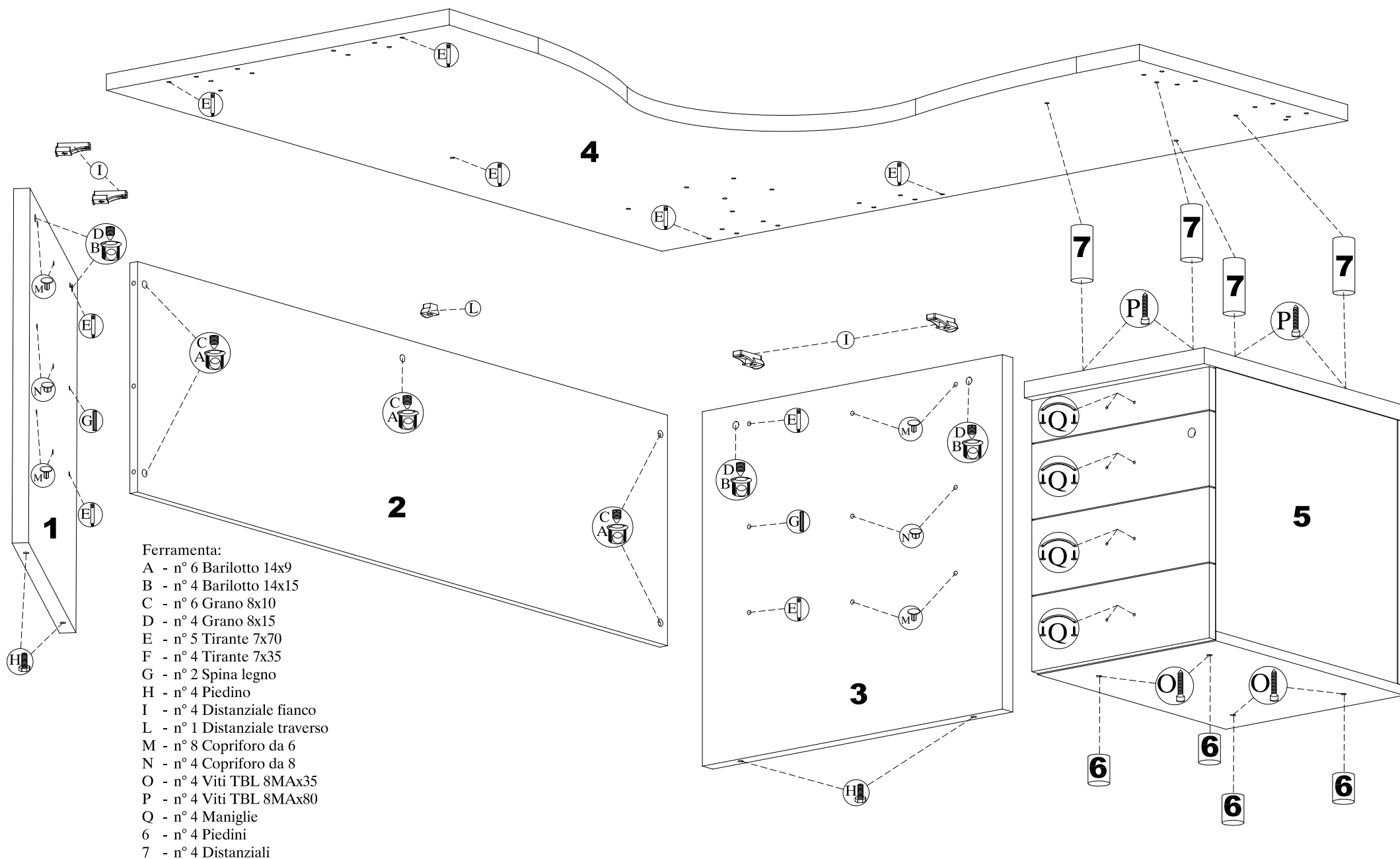
- A  BARILOTTI DA 14X12,5+GRANI
- B  BARILOTTI DA 14X9+GRANI (traversa)
- C  TIRANTI 7X35
- D  SPINE LEGNO
- E  PIEDINI

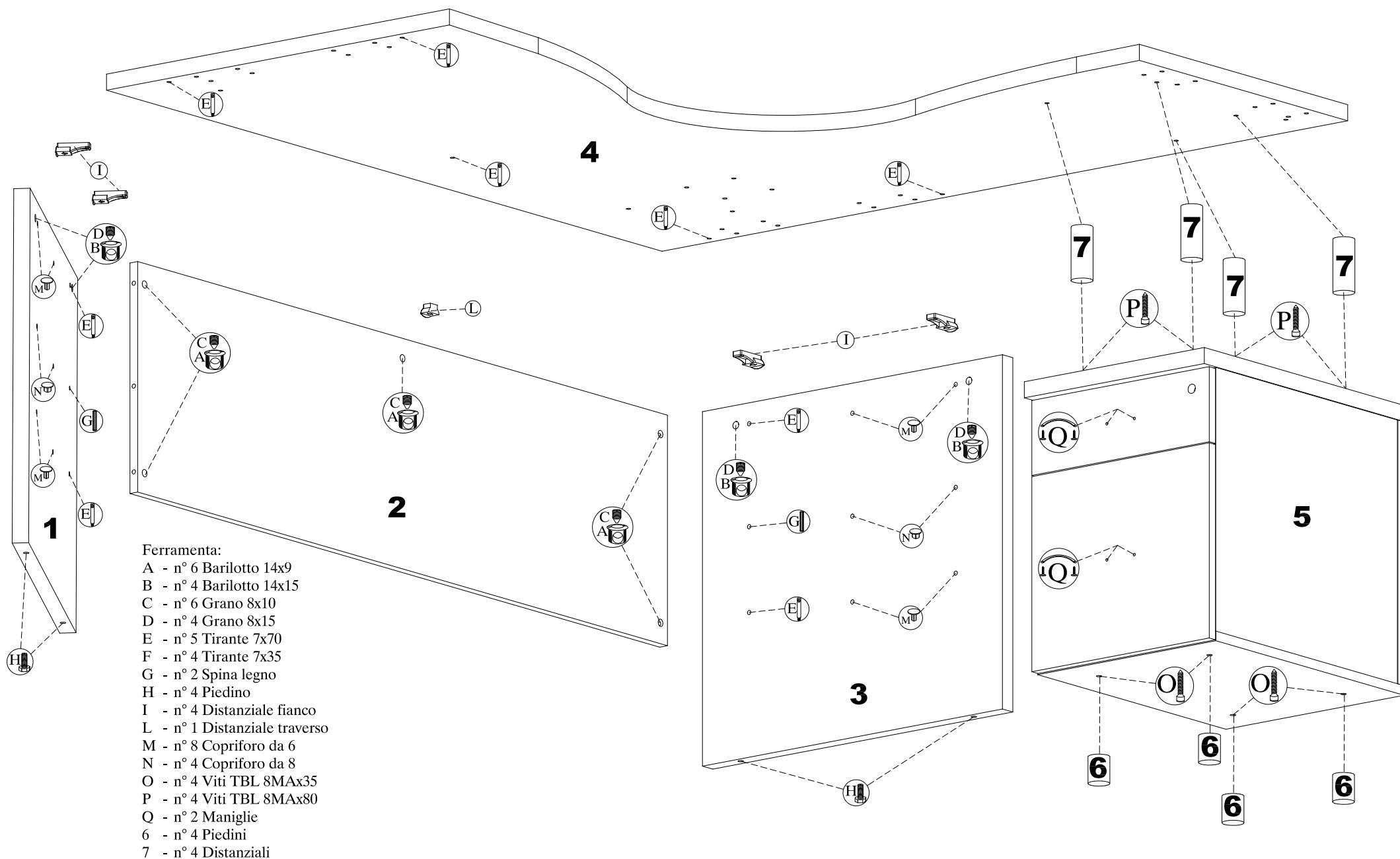


Ferramenta:
A - n° 12 Barilotto 14x9
B - n° 4 Barilotto 14x15
C - n° 12 Grano 8x10
D - n° 4 Grano 8x15
E - n° 8 Tirante 7x70
F - n° 8 Tirante 7x35
G - n° 2 Spina legno
H - n° 4 Piedino
I - n° 4 Distanziale fianco
L - n° 4 Distanziale trasverso
M - n° 6 Copriforo da 6
N - n° 2 Copriforo da 8

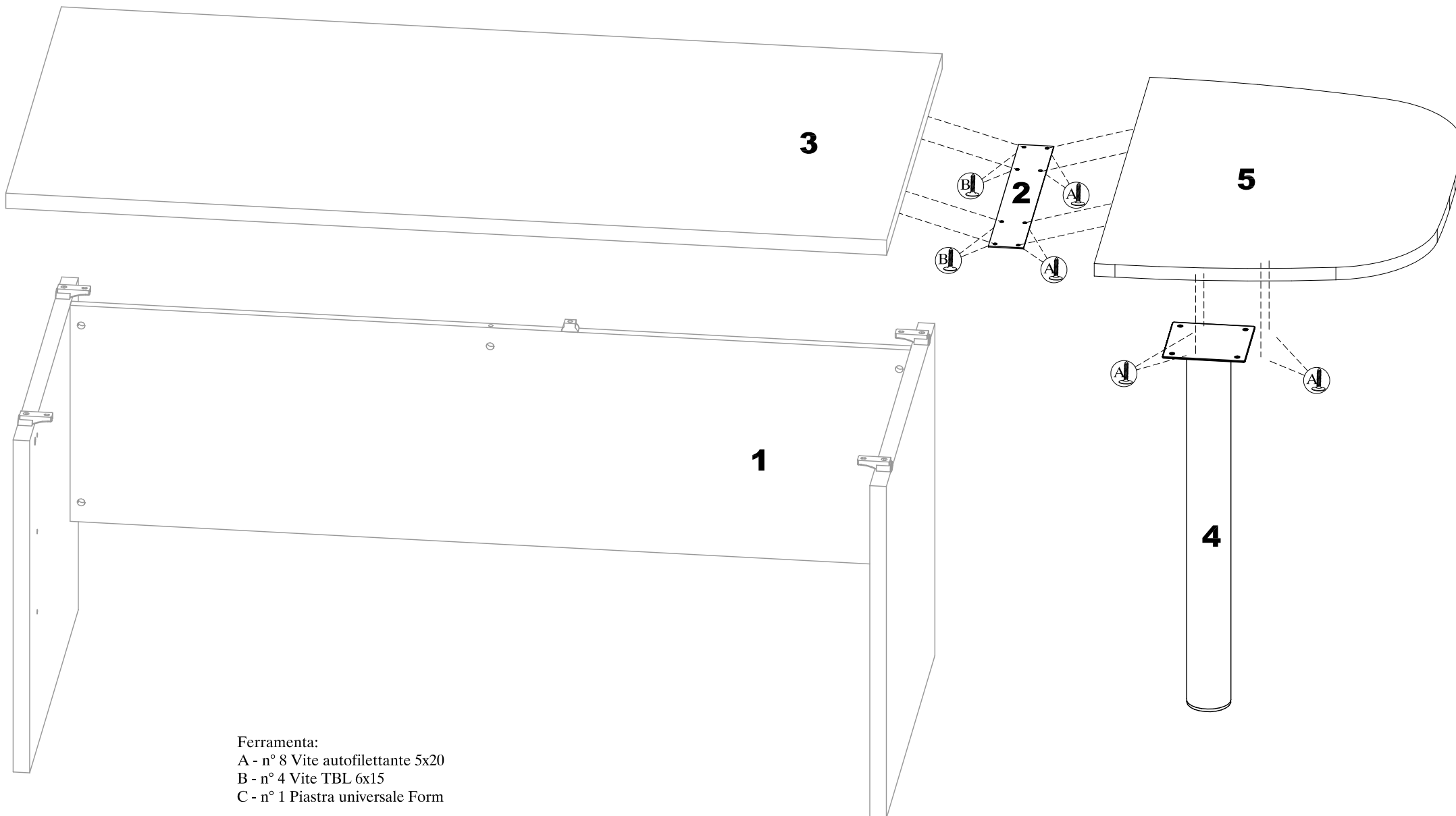
Sequenza di montaggio numerata

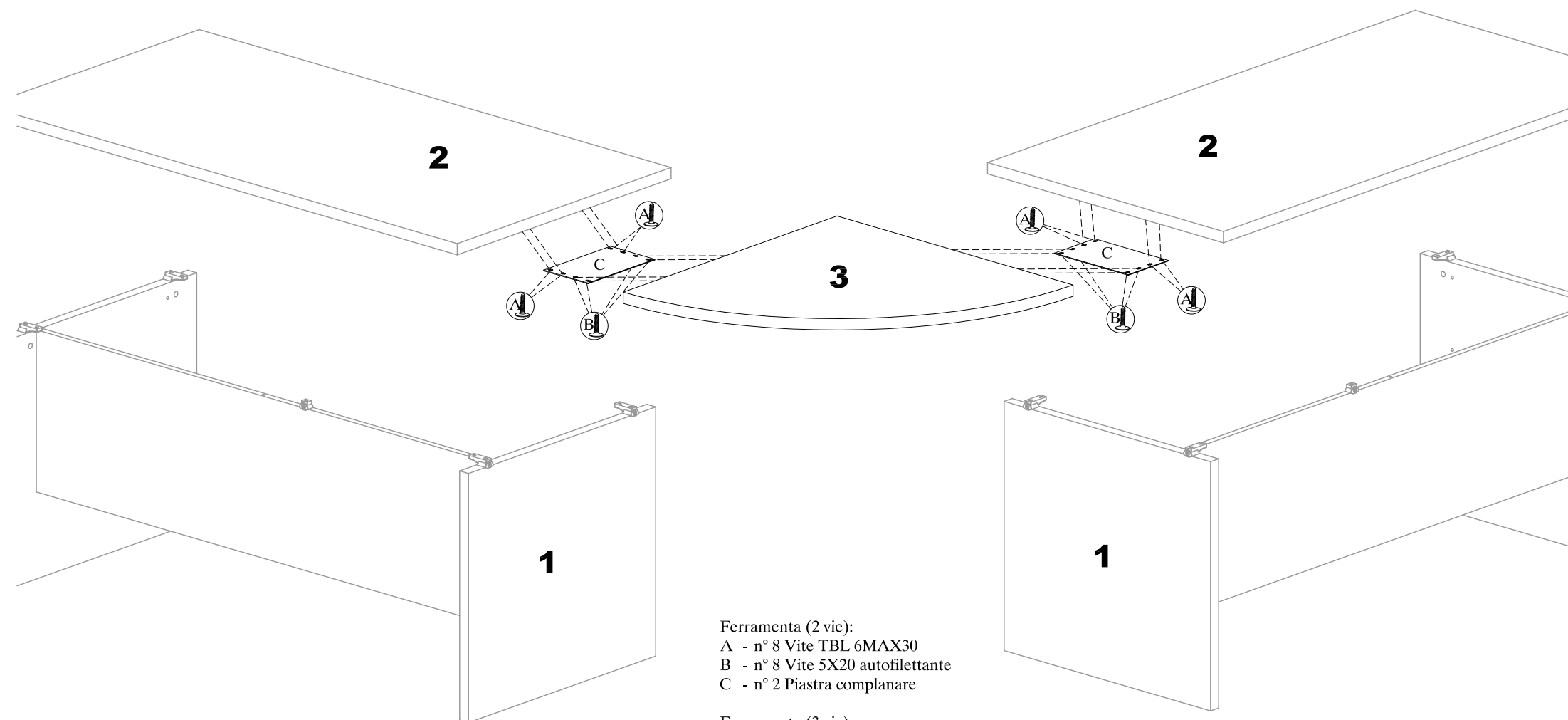






Sequenza di montaggio numerata





Ferramenta (2 vie):

- A - n° 8 Vite TBL 6MAX30
- B - n° 8 Vite 5X20 autofilettante
- C - n° 2 Piastra complanare

Ferramenta (3 vie):

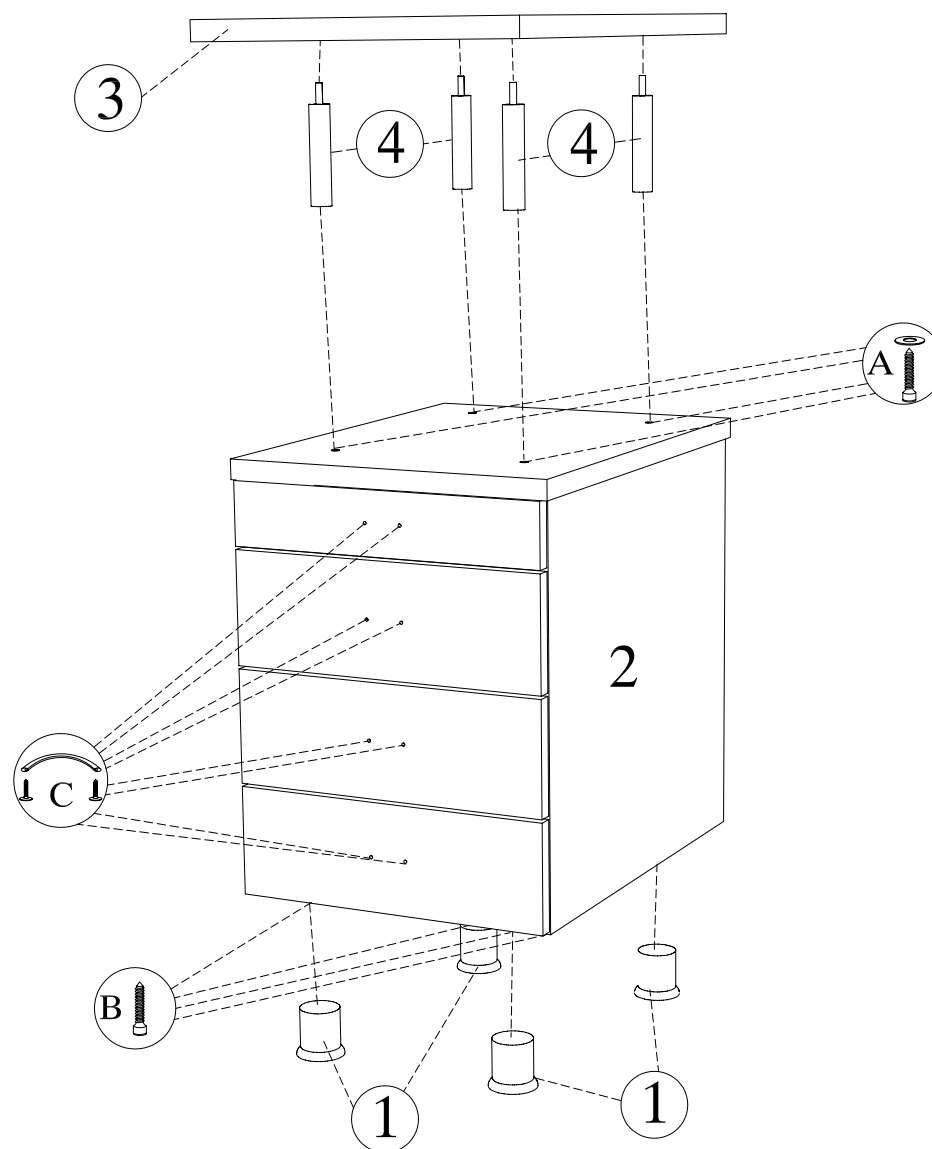
- A - n° 12 Vite TBL 6MAX30
- B - n° 12 Vite 5X20 autofilettante
- C - n° 3 Piastra complanare

Ferramenta (2 vie):

- A - n° 16 Vite TBL 6MAX30
- B - n° 16 Vite 5X20 autofilettante
- C - n° 4 Piastra complanare

Schema di montaggio:
LINE - DERBY - ECO
 Cassettiera per workstation

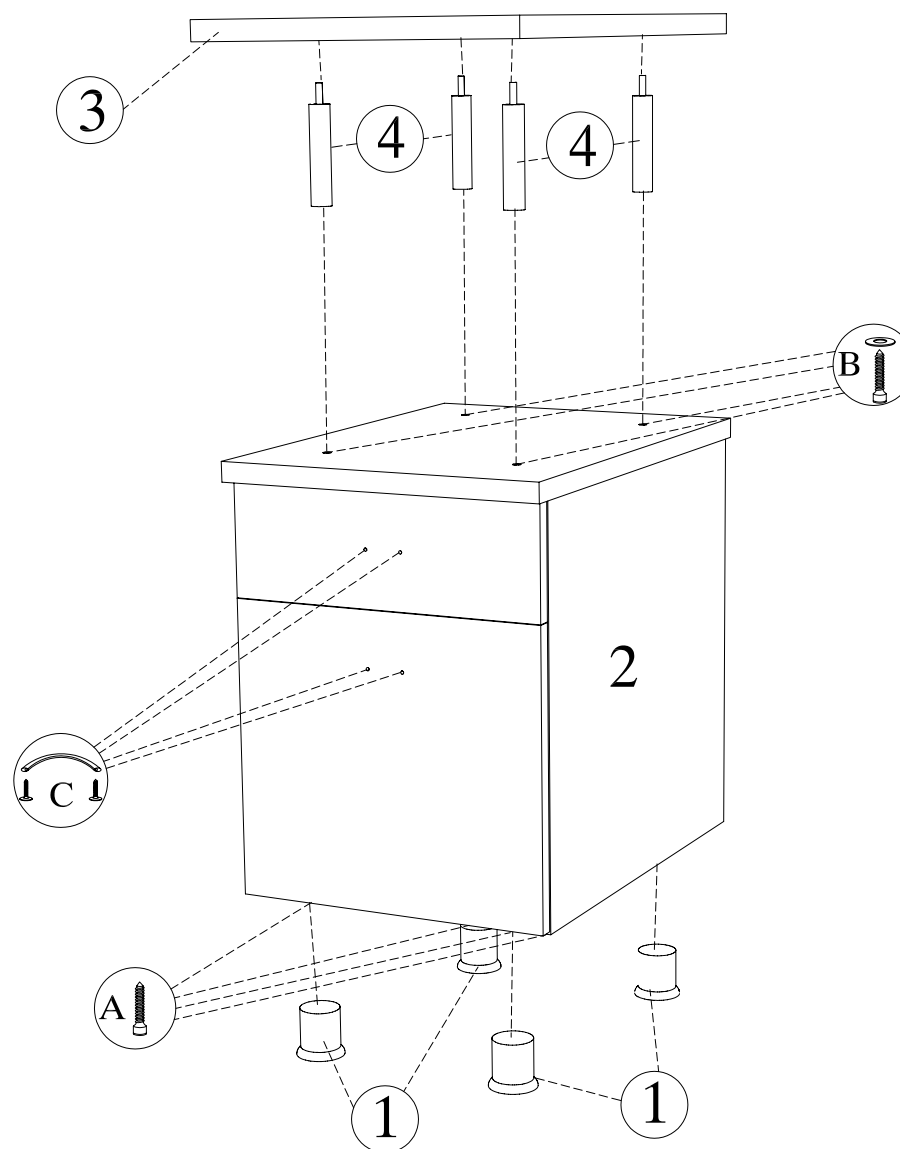
Ferramenta:
 A - n°4 Viti TBL 8MAx80
 B - n°4 Viti TBL 8MAx35
 C - n°4 Maniglia
 4 - n°4 Distanziali
 1 - n°4 Piedini



Sequenza di montaggio numerata

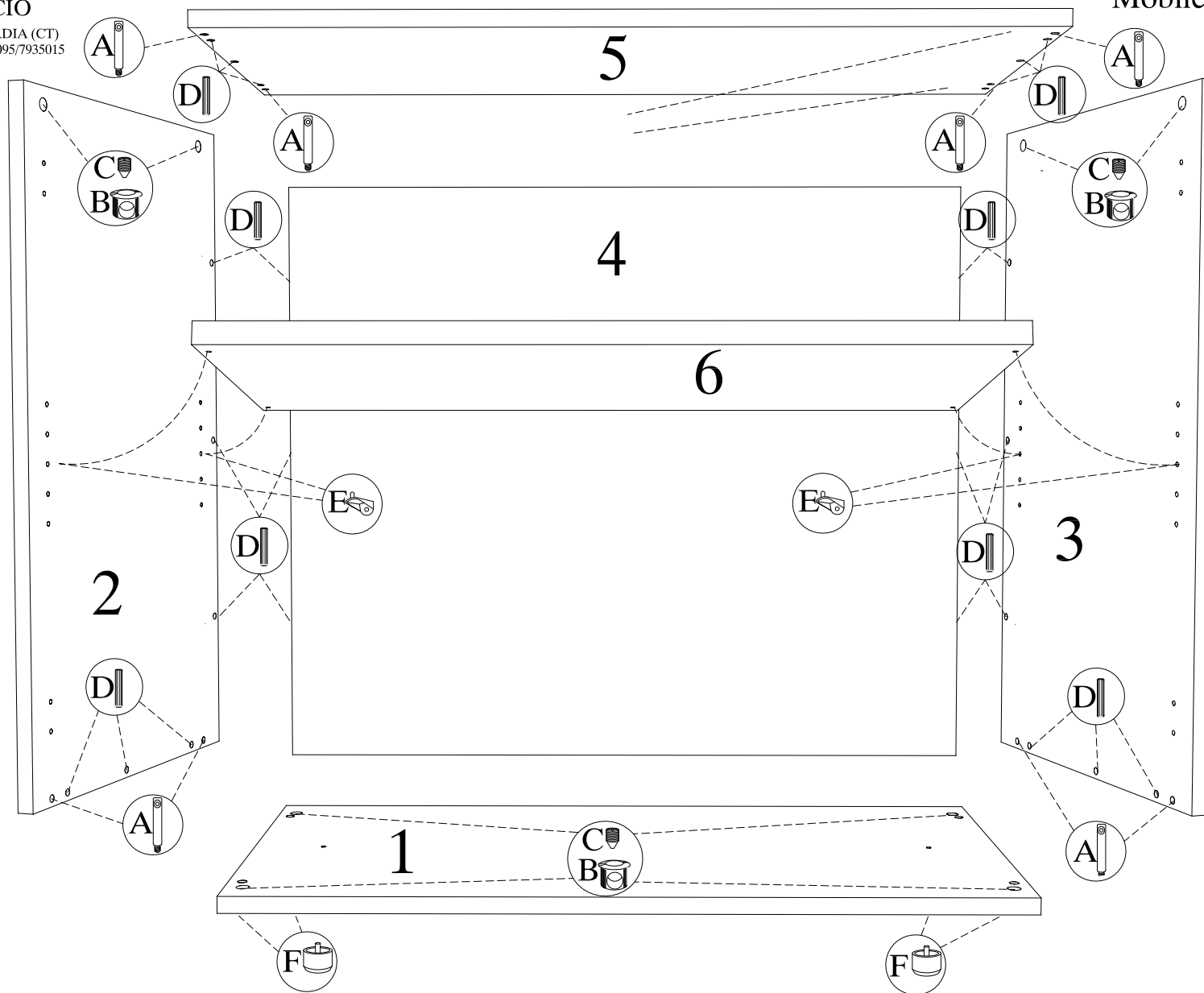
Schema di montaggio:
LINE - DERBY - ECO
 Classificatore per workstation

Ferramenta:
 A - n°4 Viti TBL 8MAx35
 B - n°4 Viti TBL 8MAx80
 C - n°2 Maniglia
 4 - n°4 Distanziali
 1 - n°4 Piedini



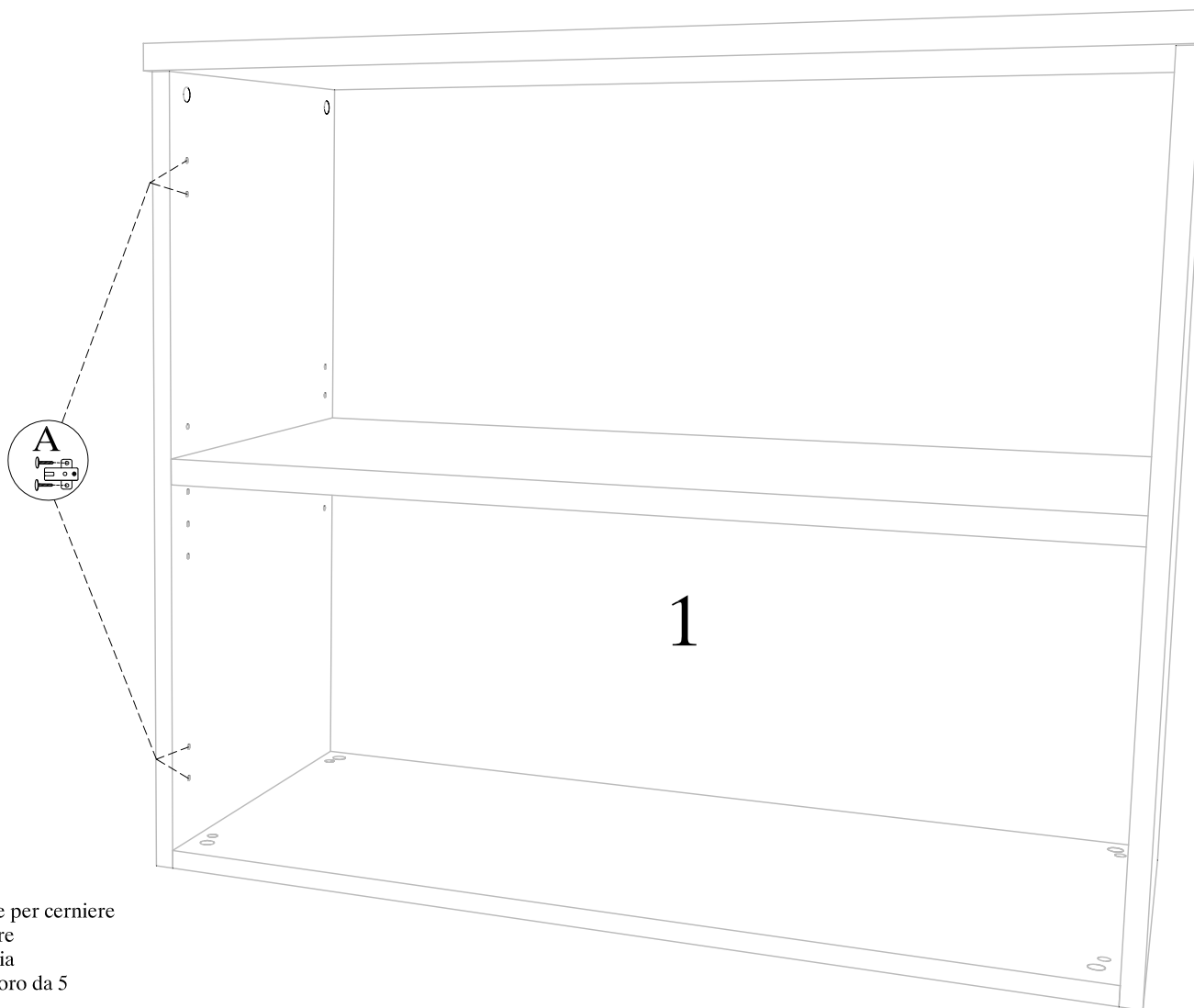
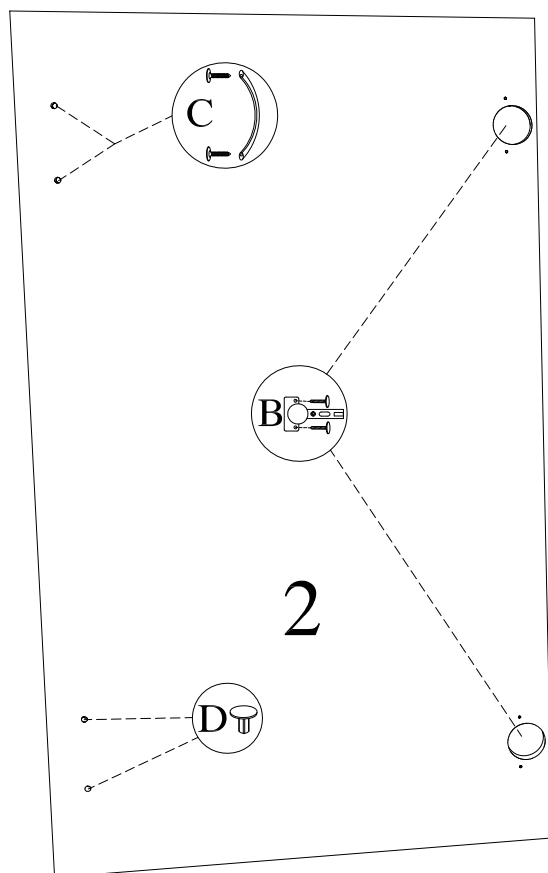
Sequenza di montaggio numerata

Ferramenta:
 A - n°8 Tiranti
 B - n°8 Barilotti
 C - n°8 Grani da 8
 D - n°18 Spine legno
 E - n°4 Reggimensola
 F - n°4 Piedini a vite



Sequenza di montaggio numerata

Denominazione art.:	Codice schema:	Disegnato da:	Approvazione:		 C.da Palma s.n. - 95048 SCORDIA (CT) Tel.: 095/7935013 PBX - Fax: 095/7935015
Schema di montaggio: Mobile Appendice DERBY DE697		Data emissione:	Revisione:		
			01		



Ferramenta:
 A - n°2 Basette per cerniere
 B - n°2 Cerniere
 C - n°1 Maniglia
 D - n°2 Copriforo da 5

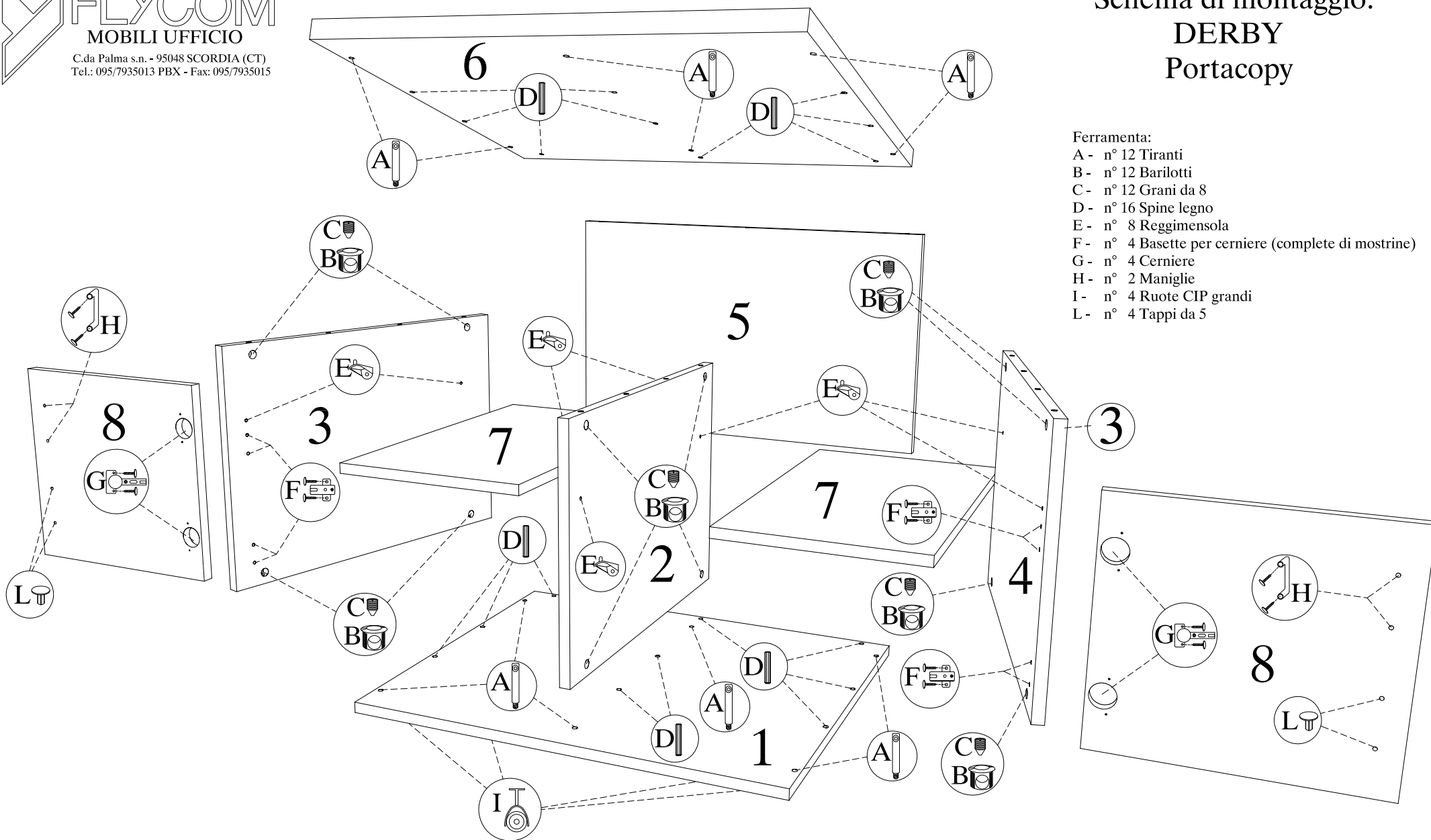
Sequenza di montaggio numerata

Denominazione art.:	Codice schema: Anta bassa	Disegnato da:	Approvazione:	 C.da Palma s.n. - 95048 SCORDIA (CT) Tel.: 095/7935013 PBX - Fax: 095/7935015
Schema di montaggio: Anta per mobile appendice Derby		Data emissione: 18/09/2002	Revisione: 00	

Schema di montaggio: DERBY Portacopy

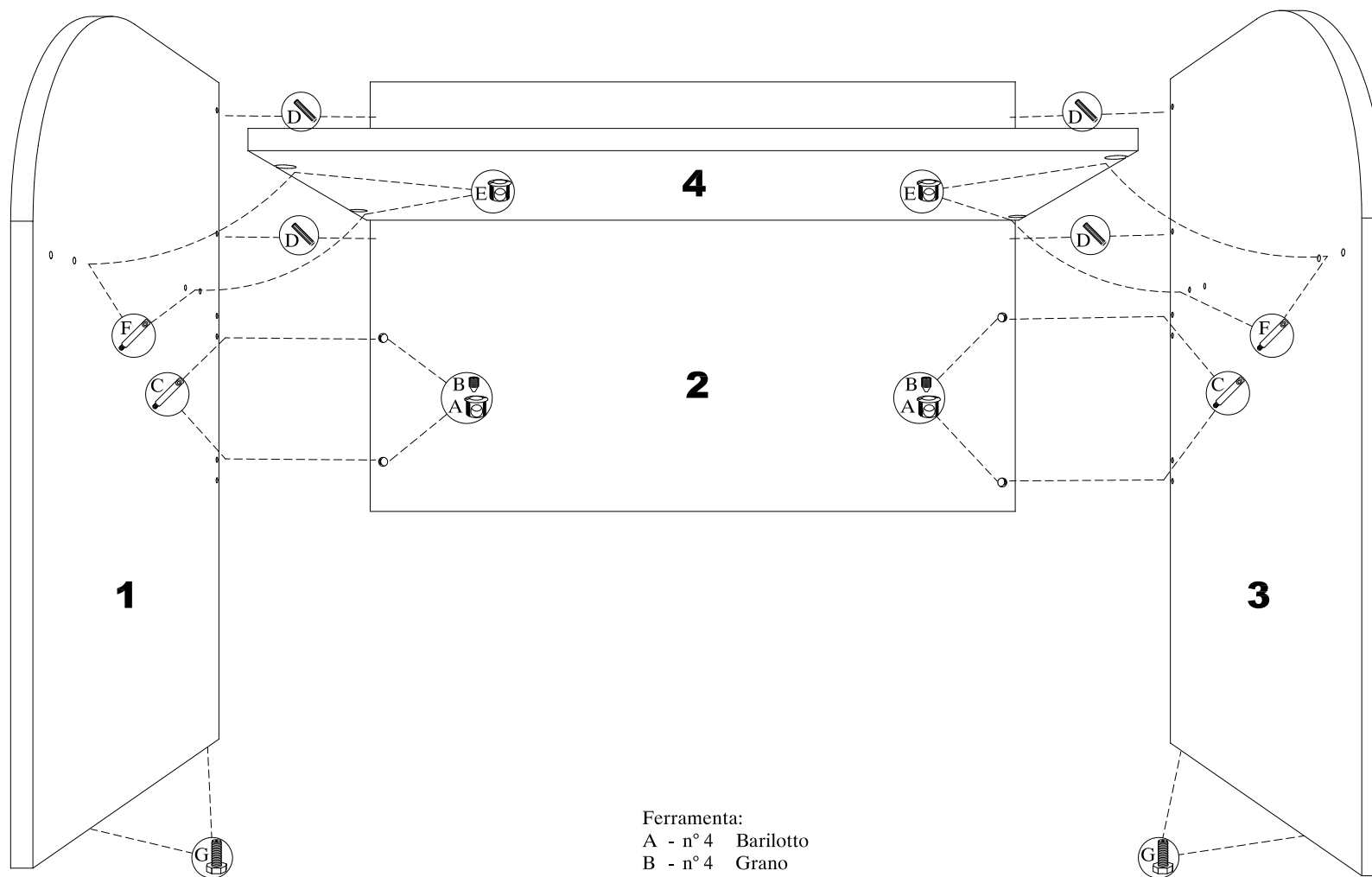
Ferramenta:

- A - n° 12 Tiranti
- B - n° 12 Barilotti
- C - n° 12 Grani da 8
- D - n° 16 Spine legno
- E - n° 8 Reggimensola
- F - n° 4 Basette per cerniere (complete di mostrine)
- G - n° 4 Cerniere
- H - n° 2 Maniglie
- I - n° 4 Ruote CIP grandi
- L - n° 4 Tappi da 5



Sequenza di montaggio numerata

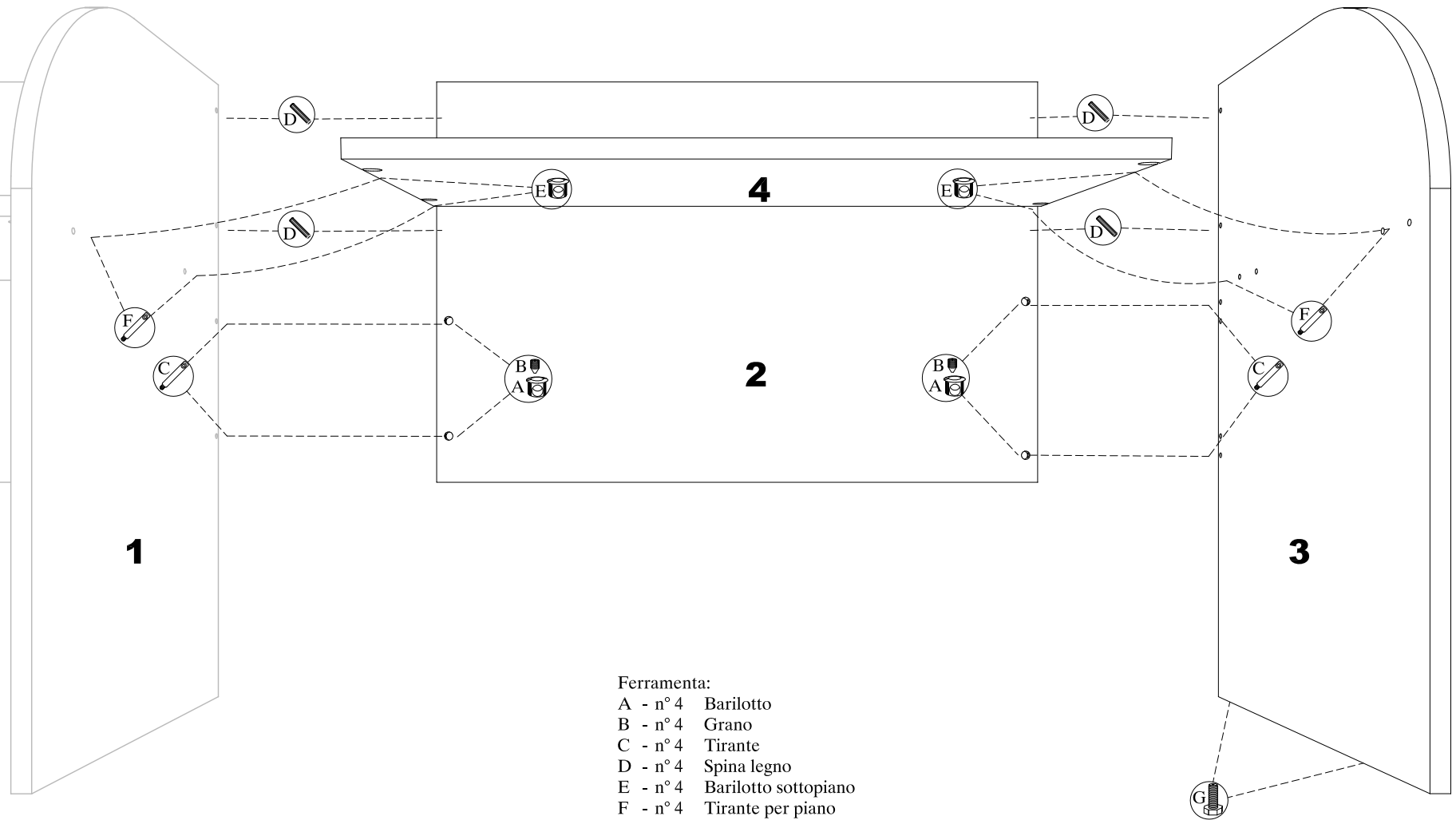
Denominazione art.:	Codice schema:	Disegnato da:	Approvazione:	 C.da Palma s.n. - 95048 SCORDIA (CT) Tel.: 095/7935013 PBX - Fax: 095/7935015	
DERBY Schema di montaggio: Portacopy (art. DE147)		Data emissione:	Revisione:		
			00		



Ferramenta:

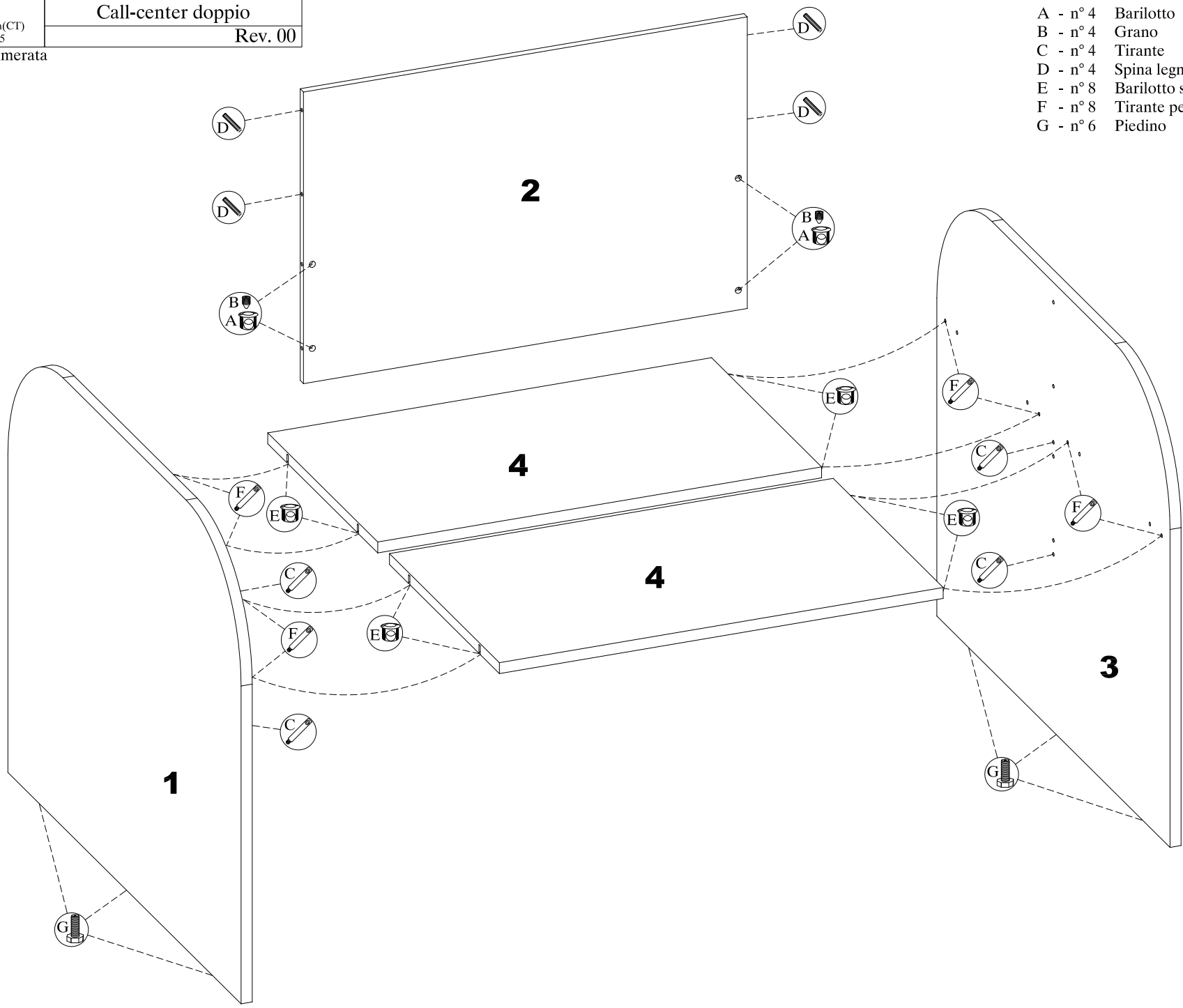
- A - n° 4 Barilotto
- B - n° 4 Grano
- C - n° 4 Tirante
- D - n° 4 Spina legno
- E - n° 4 Barilotto sottopiano
- F - n° 4 Tirante per piano
- G - n° 4 Piedino

Sequenza di montaggio numerata

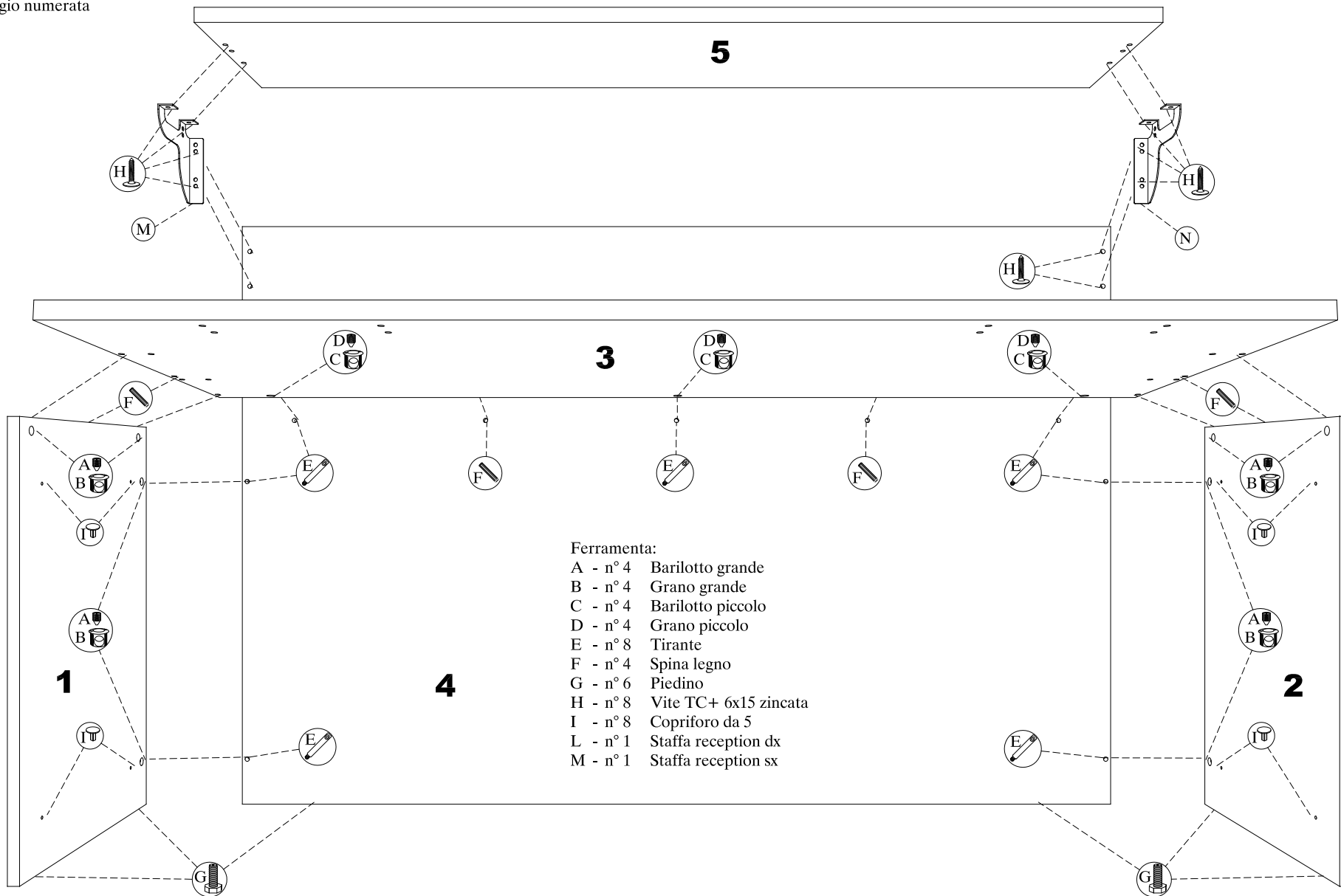


Sequenza di montaggio numerata

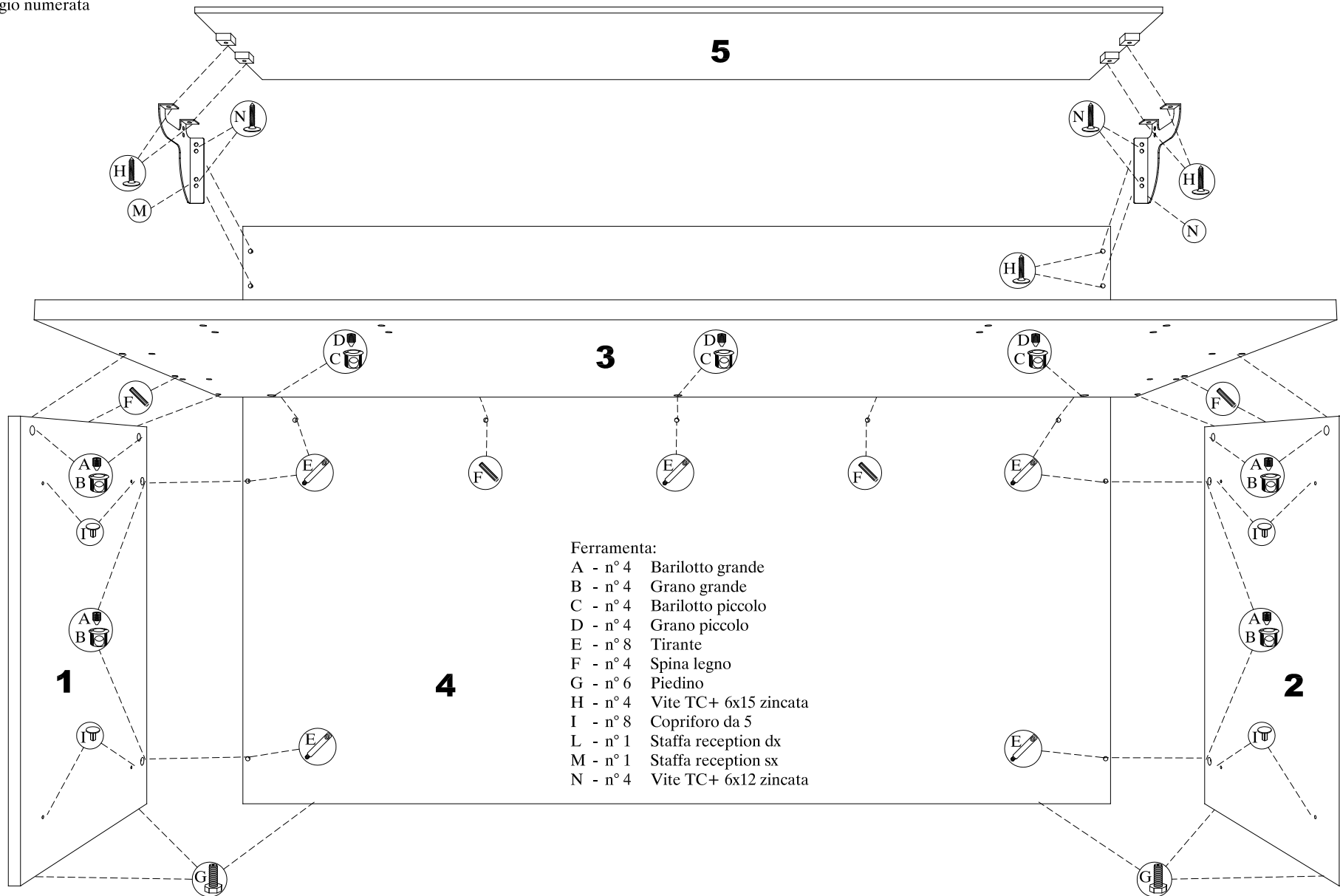
- Ferramenta:
- A - n° 4 Barilotto
 - B - n° 4 Grano
 - C - n° 4 Tirante
 - D - n° 4 Spina legno
 - E - n° 8 Barilotto sottopiano
 - F - n° 8 Tirante per piano
 - G - n° 6 Piedino



Sequenza di montaggio numerata

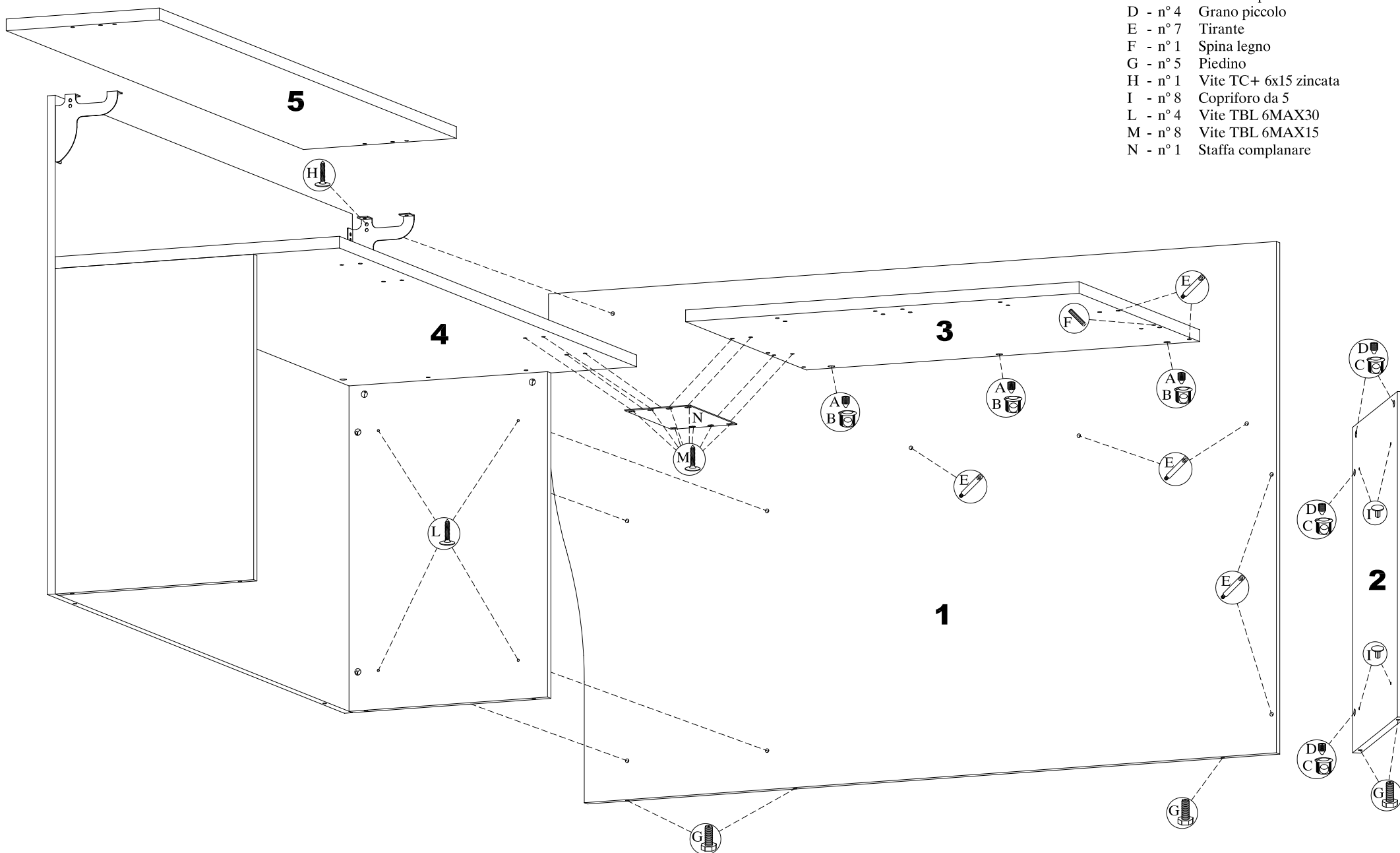


Sequenza di montaggio numerata



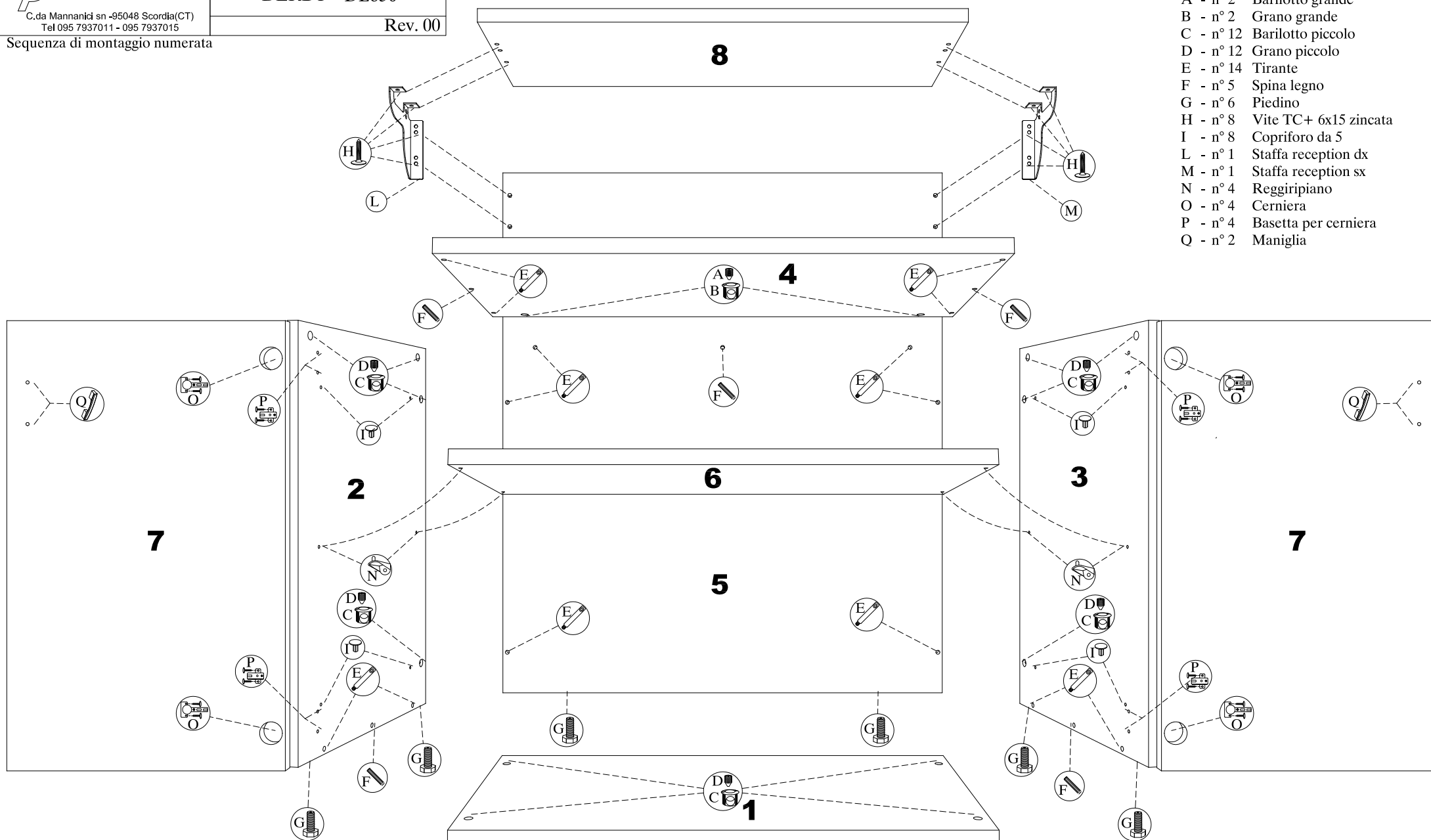
Ferramenta:

- A - n° 3 Barilotto grande
- B - n° 3 Grano grande
- C - n° 4 Barilotto piccolo
- D - n° 4 Grano piccolo
- E - n° 7 Tirante
- F - n° 1 Spina legno
- G - n° 5 Piedino
- H - n° 1 Vite TC+ 6x15 zincata
- I - n° 8 Copriforo da 5
- L - n° 4 Vite TBL 6MAX30
- M - n° 8 Vite TBL 6MAX15
- N - n° 1 Staffa complanare



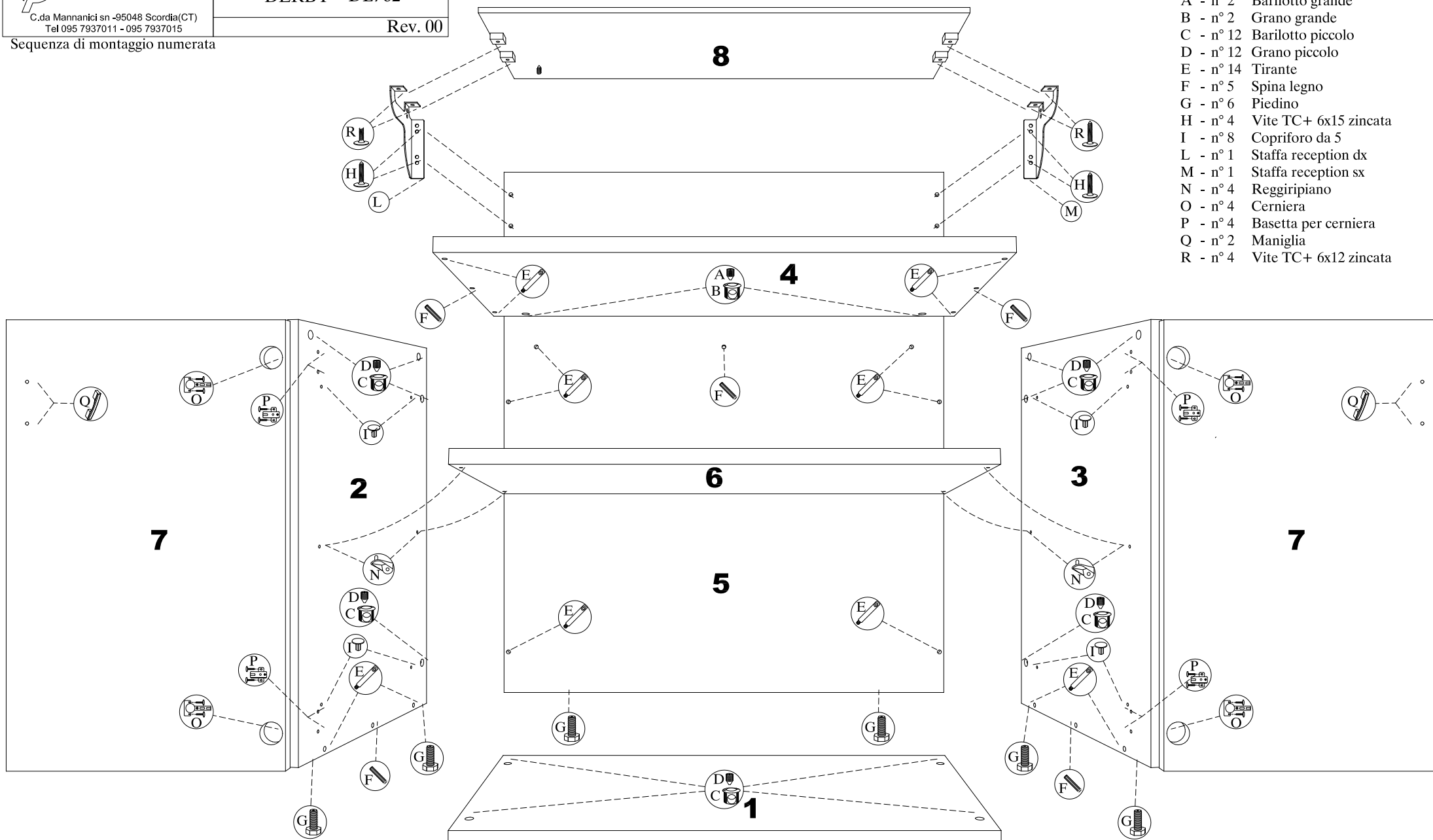
Ferramenta:

- A - n° 2 Barilotto grande
- B - n° 2 Grano grande
- C - n° 12 Barilotto piccolo
- D - n° 12 Grano piccolo
- E - n° 14 Tirante
- F - n° 5 Spina legno
- G - n° 6 Piedino
- H - n° 8 Vite TC+ 6x15 zincata
- I - n° 8 Copriforo da 5
- L - n° 1 Staffa reception dx
- M - n° 1 Staffa reception sx
- N - n° 4 Reggiripiano
- O - n° 4 Cerniera
- P - n° 4 Basetta per cerniera
- Q - n° 2 Maniglia

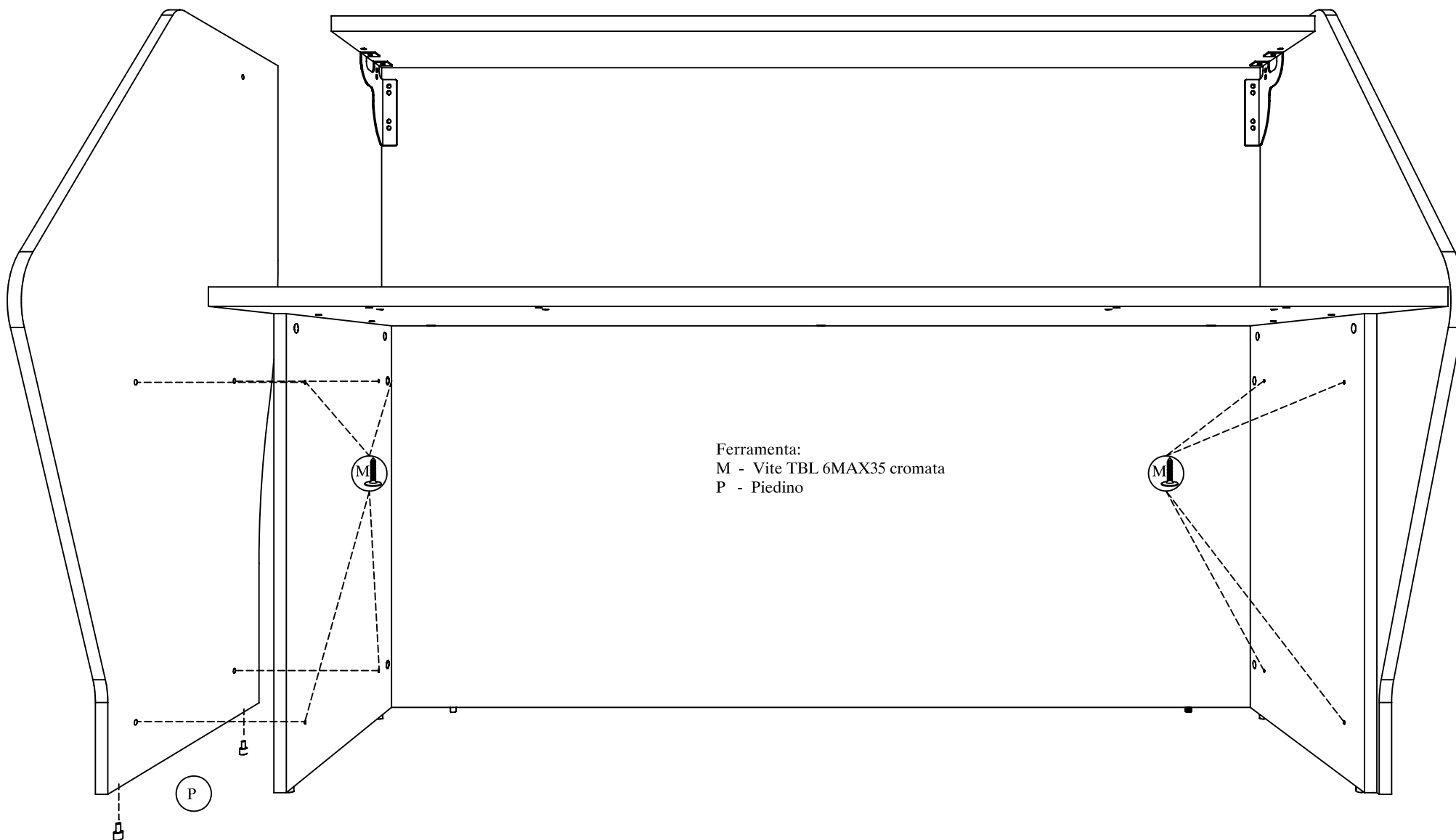


Ferramenta:

- A - n° 2 Barilotto grande
- B - n° 2 Grano grande
- C - n° 12 Barilotto piccolo
- D - n° 12 Grano piccolo
- E - n° 14 Tirante
- F - n° 5 Spina legno
- G - n° 6 Piedino
- H - n° 4 Vite TC+ 6x15 zincata
- I - n° 8 Copriforo da 5
- L - n° 1 Staffa reception dx
- M - n° 1 Staffa reception sx
- N - n° 4 Reggiripiano
- O - n° 4 Cerniera
- P - n° 4 Basetta per cerniera
- Q - n° 2 Maniglia
- R - n° 4 Vite TC+ 6x12 zincata



Schema di montaggio:
Fianchi di chiusura
reception DERBY-STRATOS

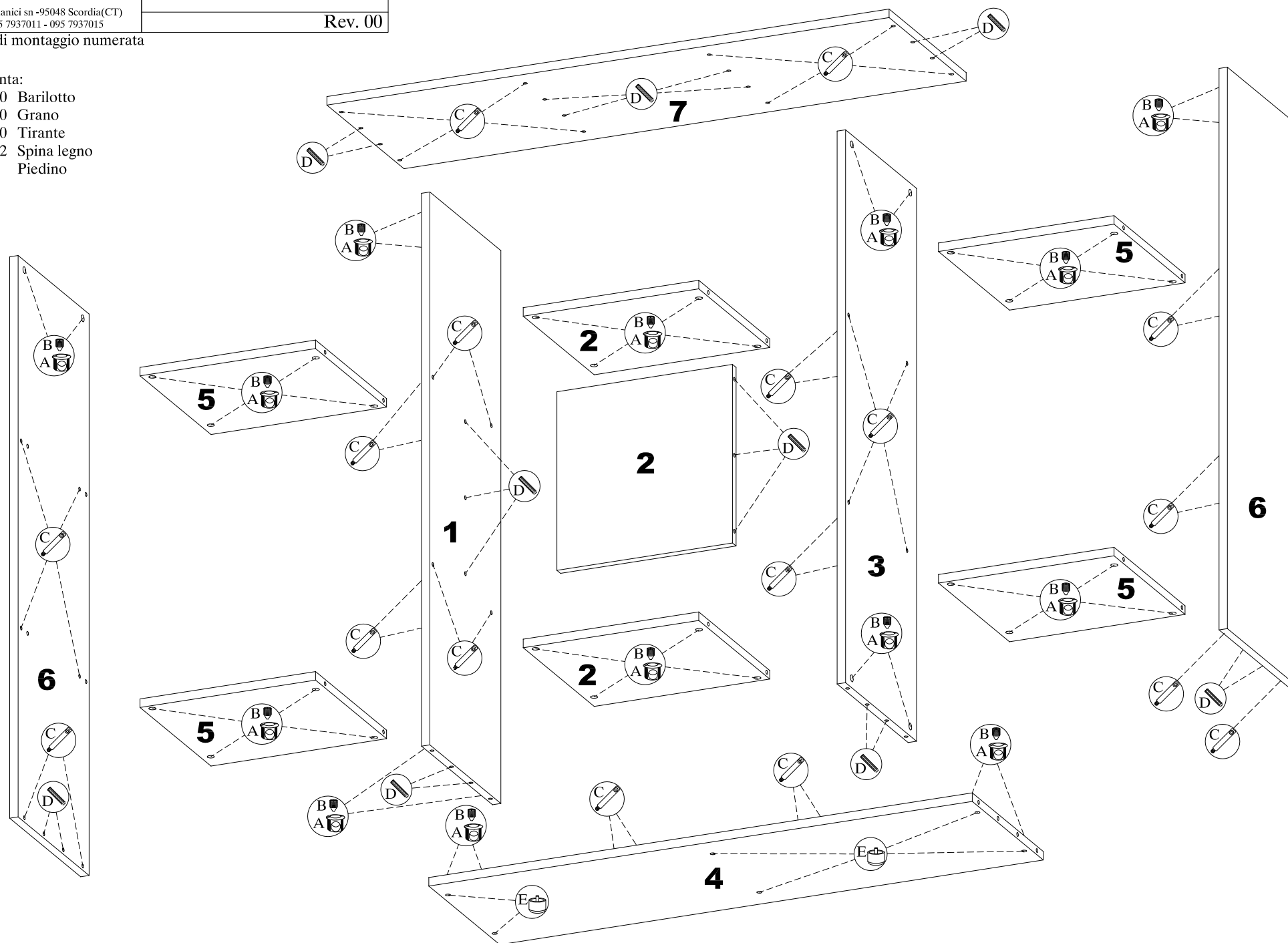


Rev. 00

Sequenza di montaggio numerata

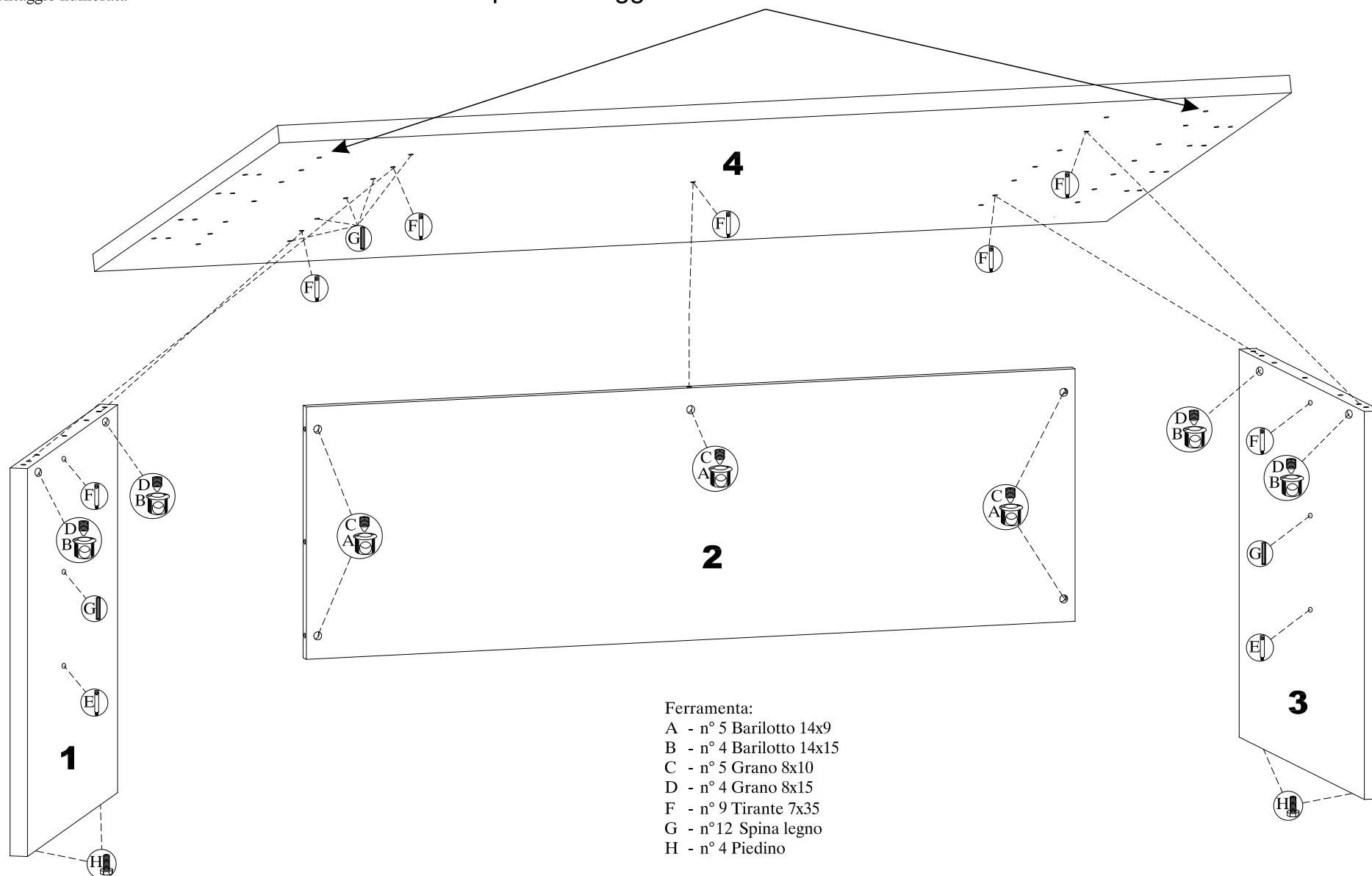
Ferramenta:

- A - n° 40 Barilotto
- B - n° 40 Grano
- C - n° 40 Tirante
- D - n° 22 Spina legno
- E - n° 6 Piedino

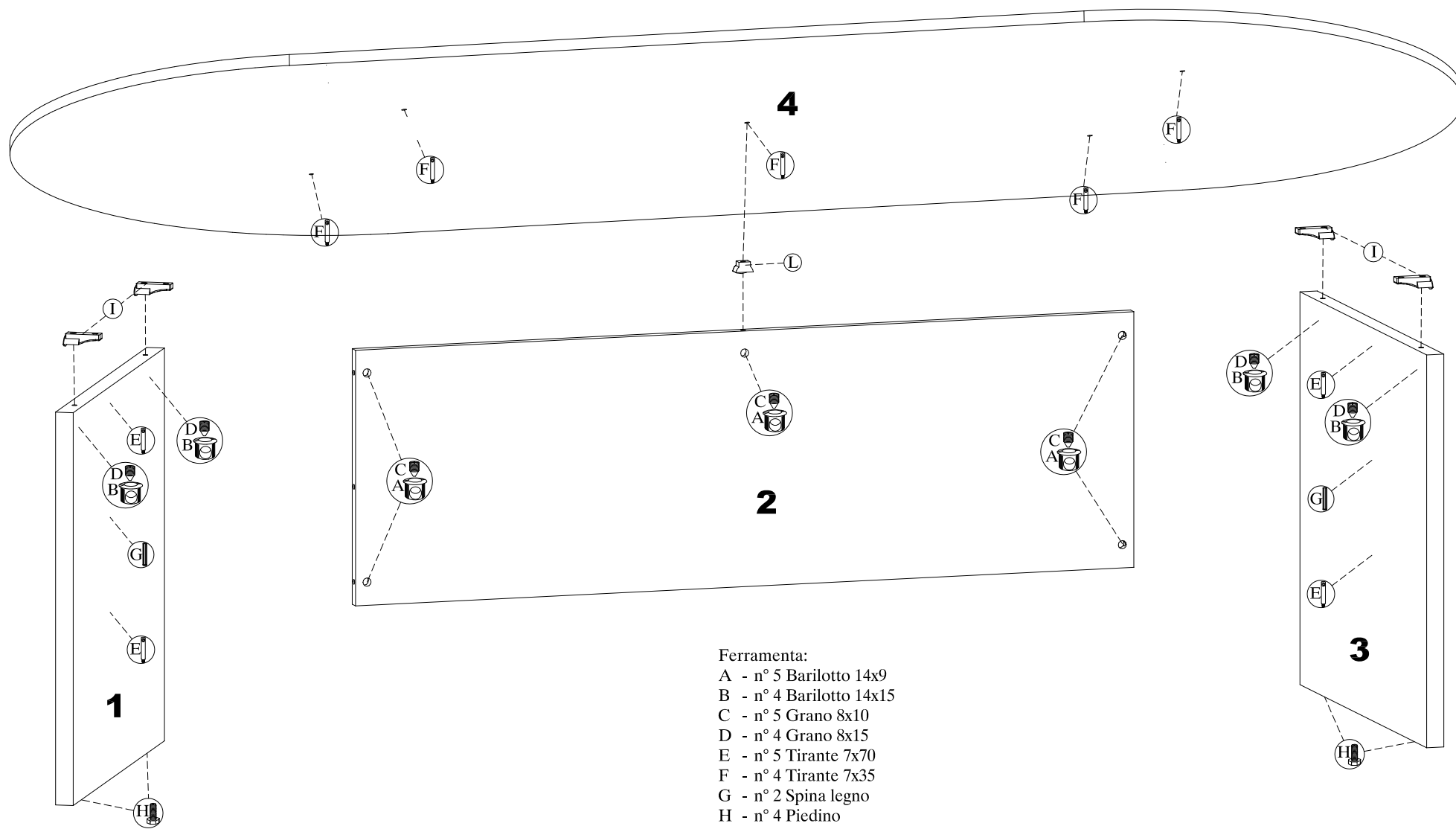


Sequenza di montaggio numerata

Fori per montaggio fianchi nei tavoli riunione con terminali

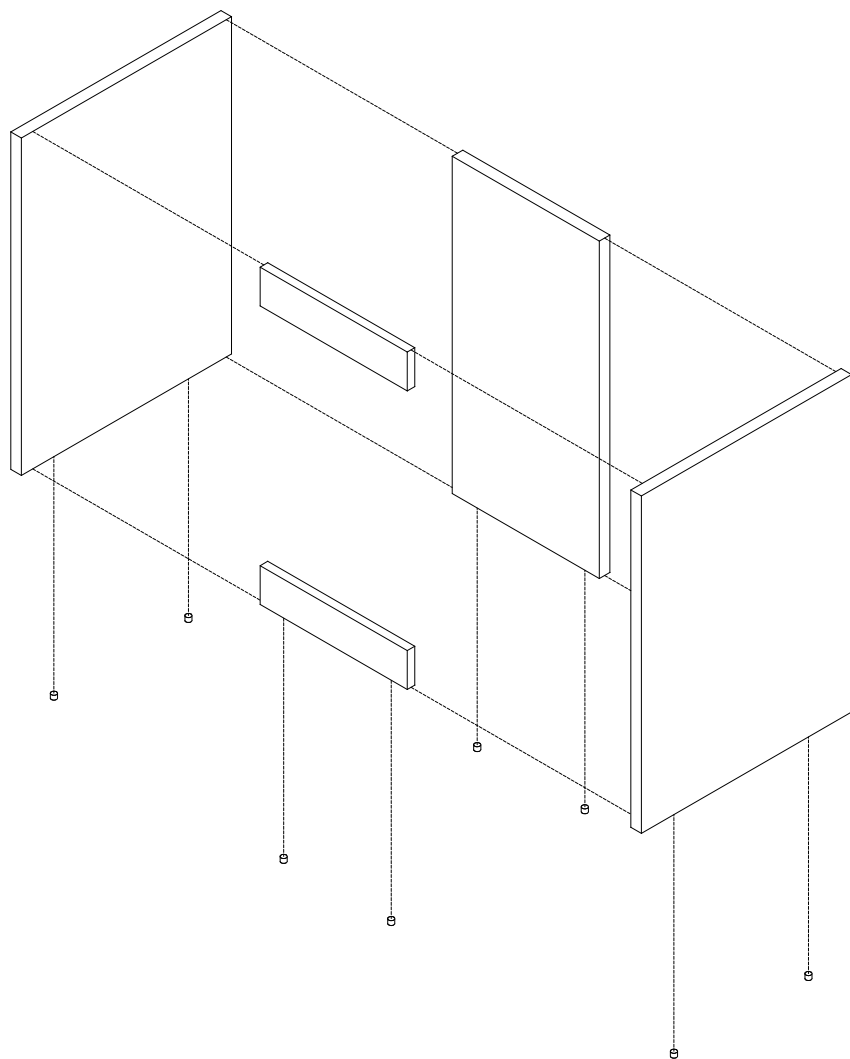


Sequenza di montaggio numerata



Ferramenta:

- A - n° 5 Barilotto 14x9
- B - n° 4 Barilotto 14x15
- C - n° 5 Grano 8x10
- D - n° 4 Grano 8x15
- E - n° 5 Tirante 7x70
- F - n° 4 Tirante 7x35
- G - n° 2 Spina legno
- H - n° 4 Piedino
- I - n° 4 Distanziale fianco
- L - n° 1 Distanziale traverso



**1. Montare i due mobili sottopiano
con tiranti, barilotti e spine;
fissare i piedini nei fianchi, nel retro
e nella fascia inferiore**



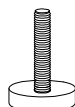
Barilotto con grano



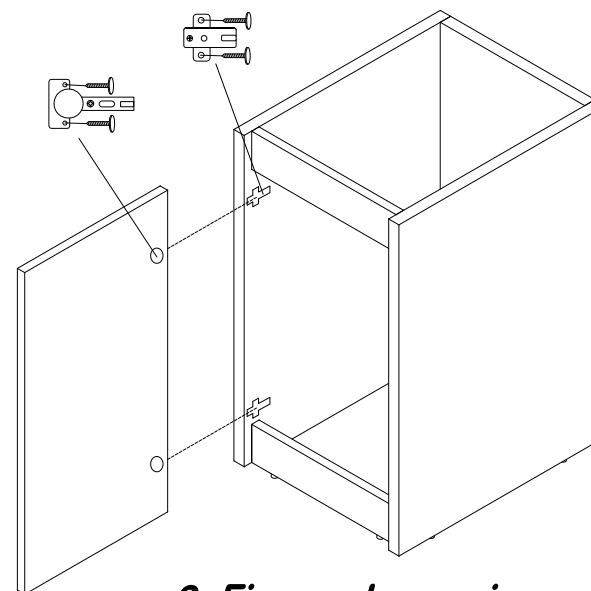
Tirante



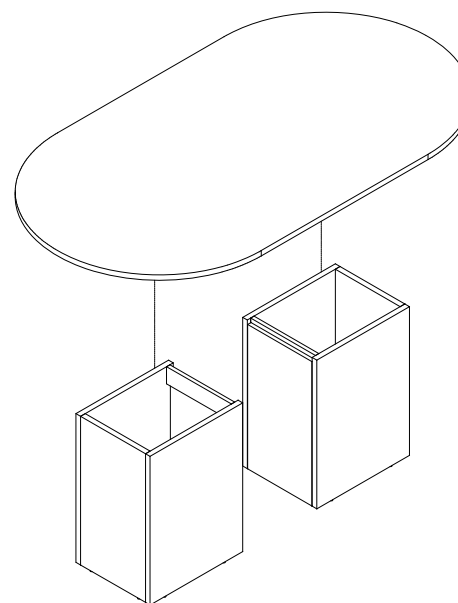
Spina legno



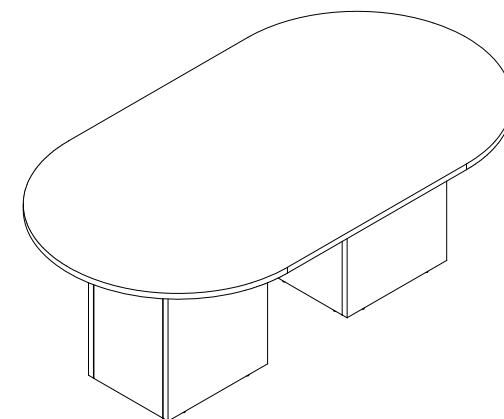
Piedino

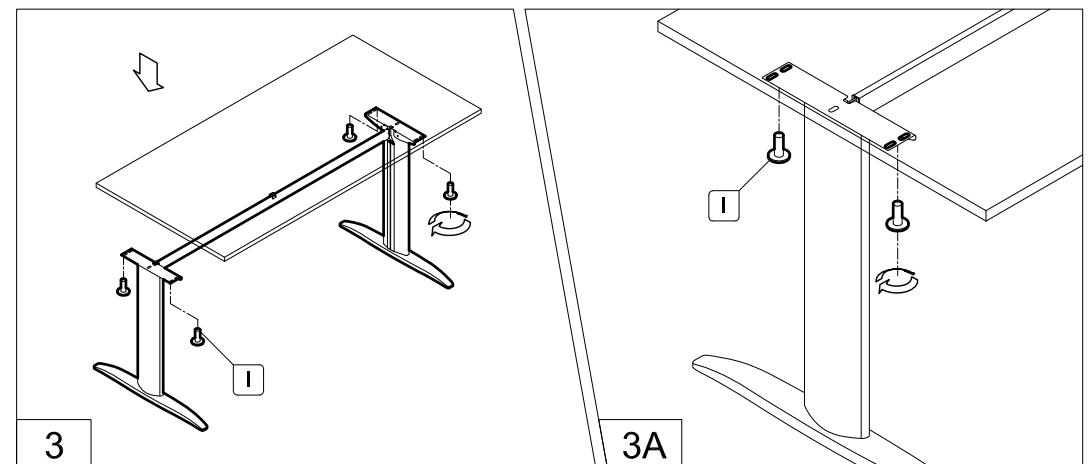
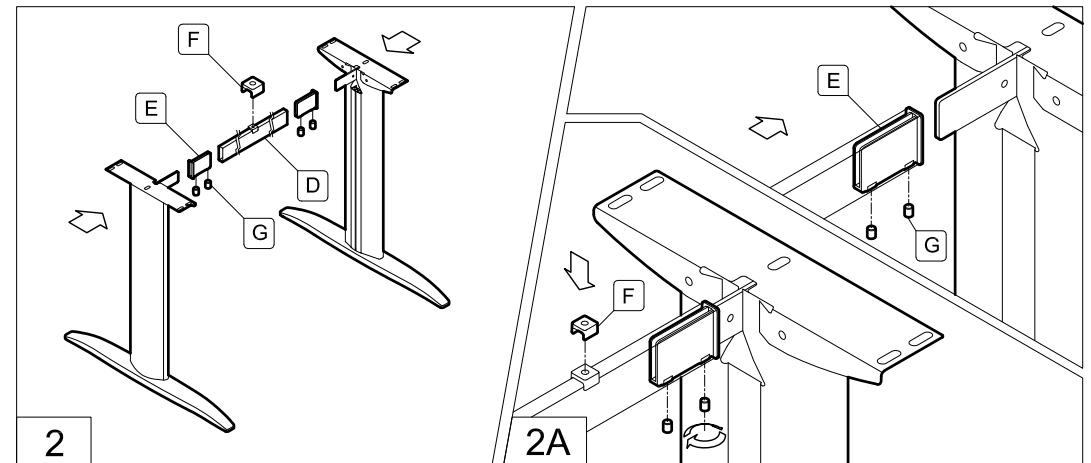
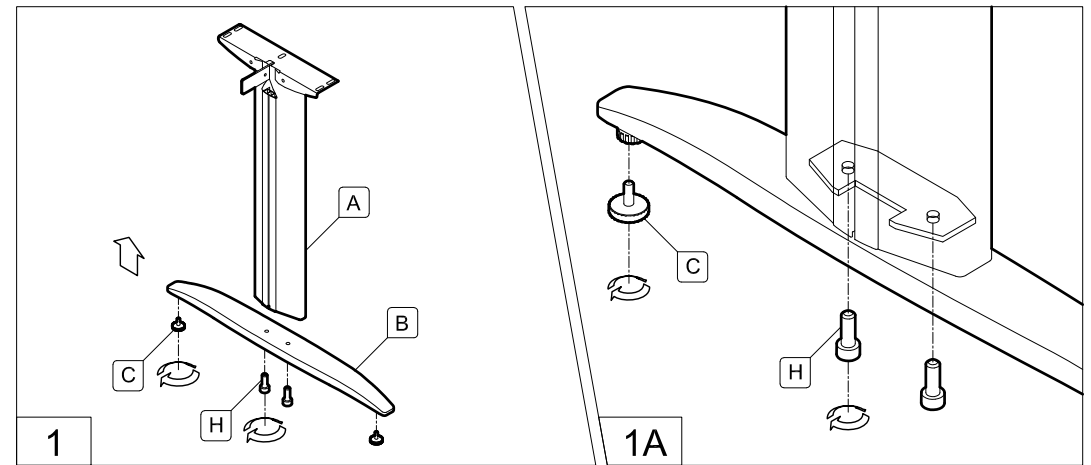
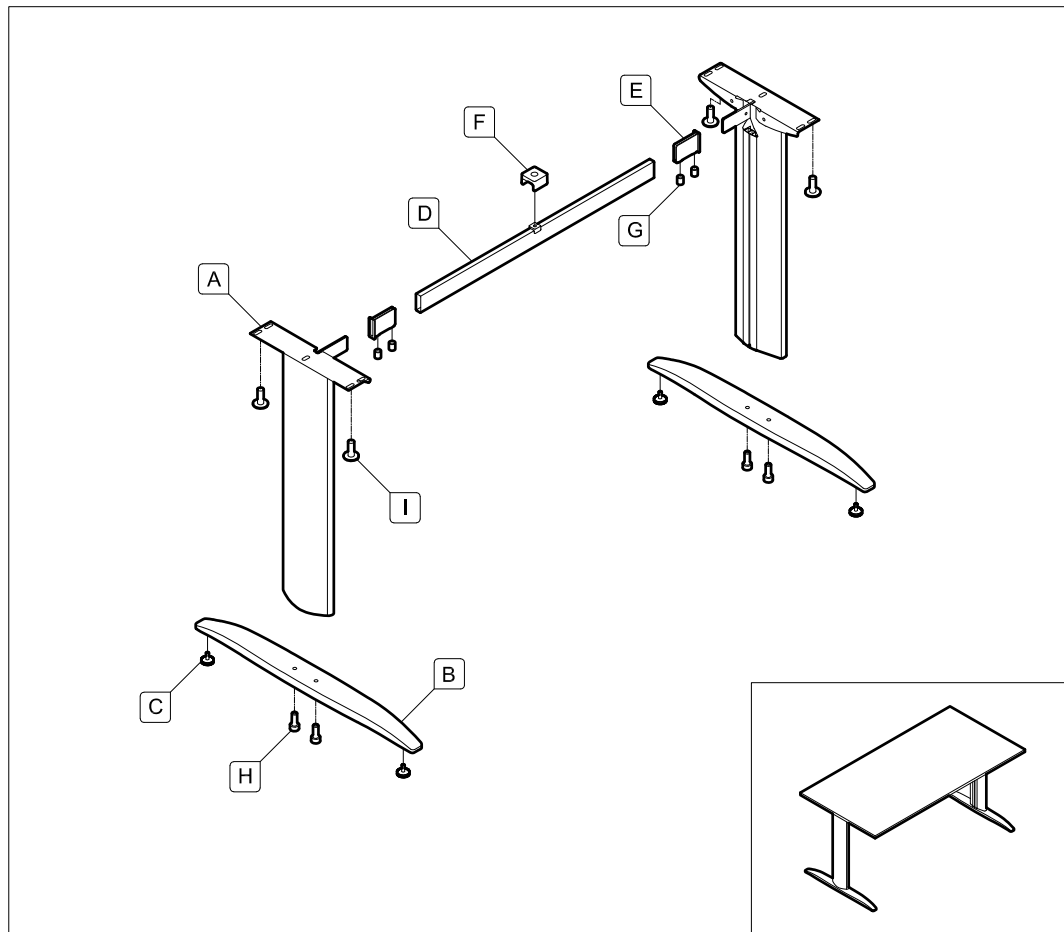
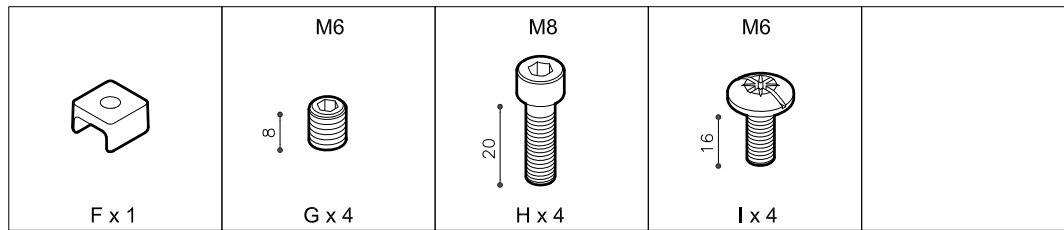
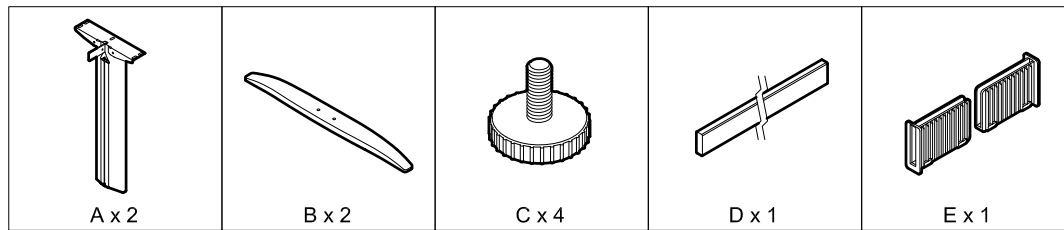


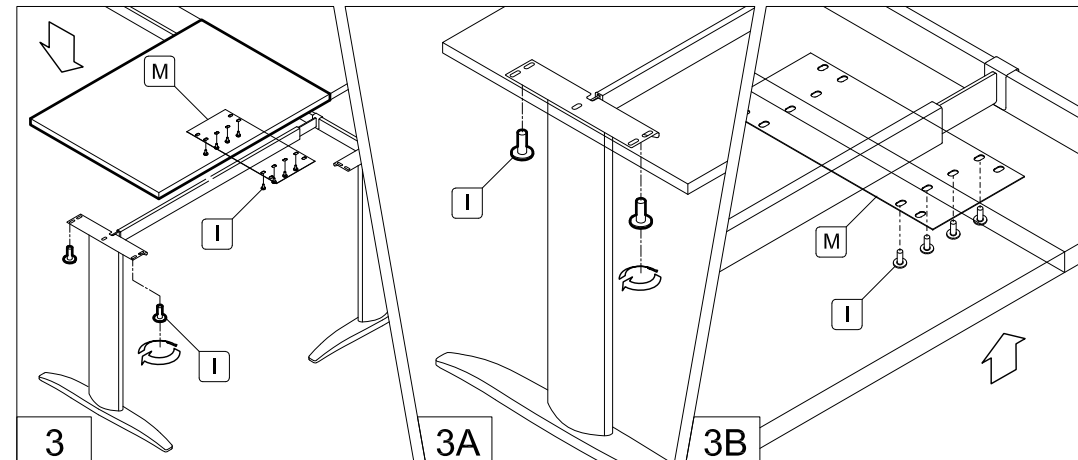
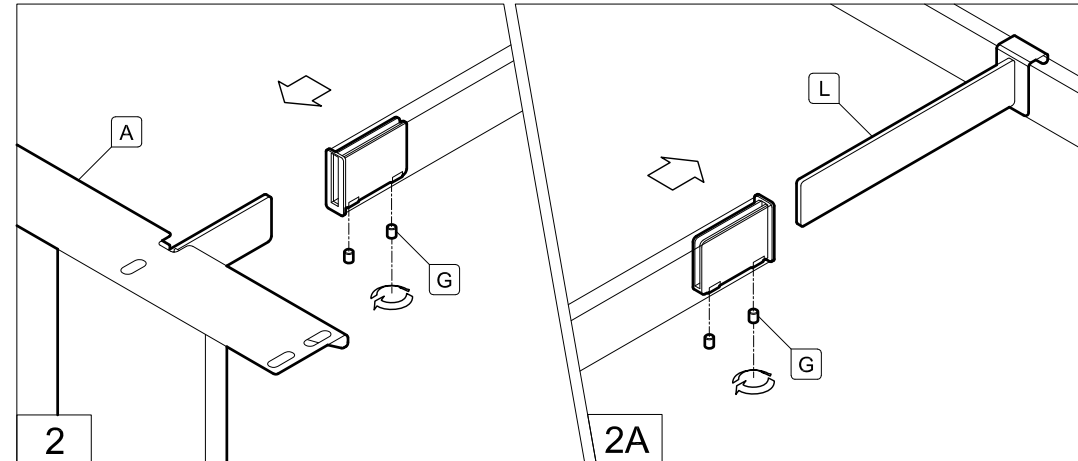
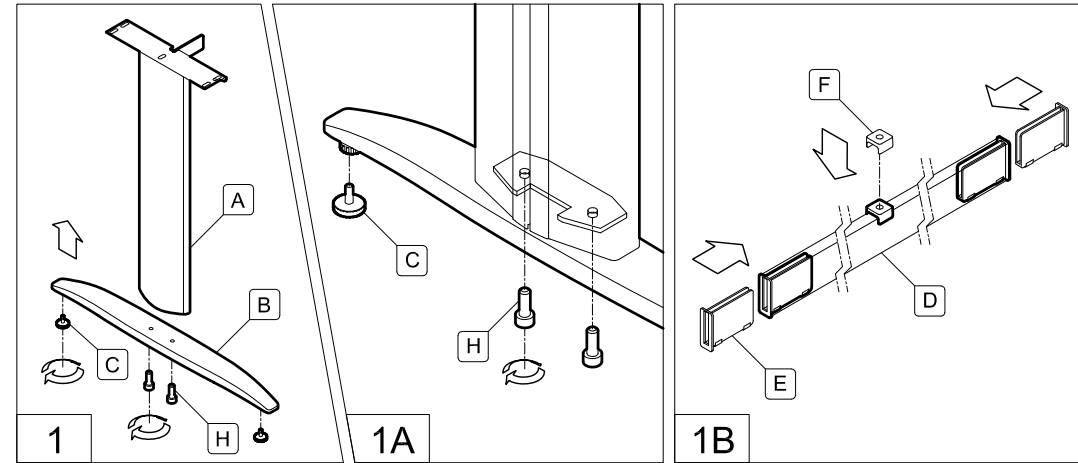
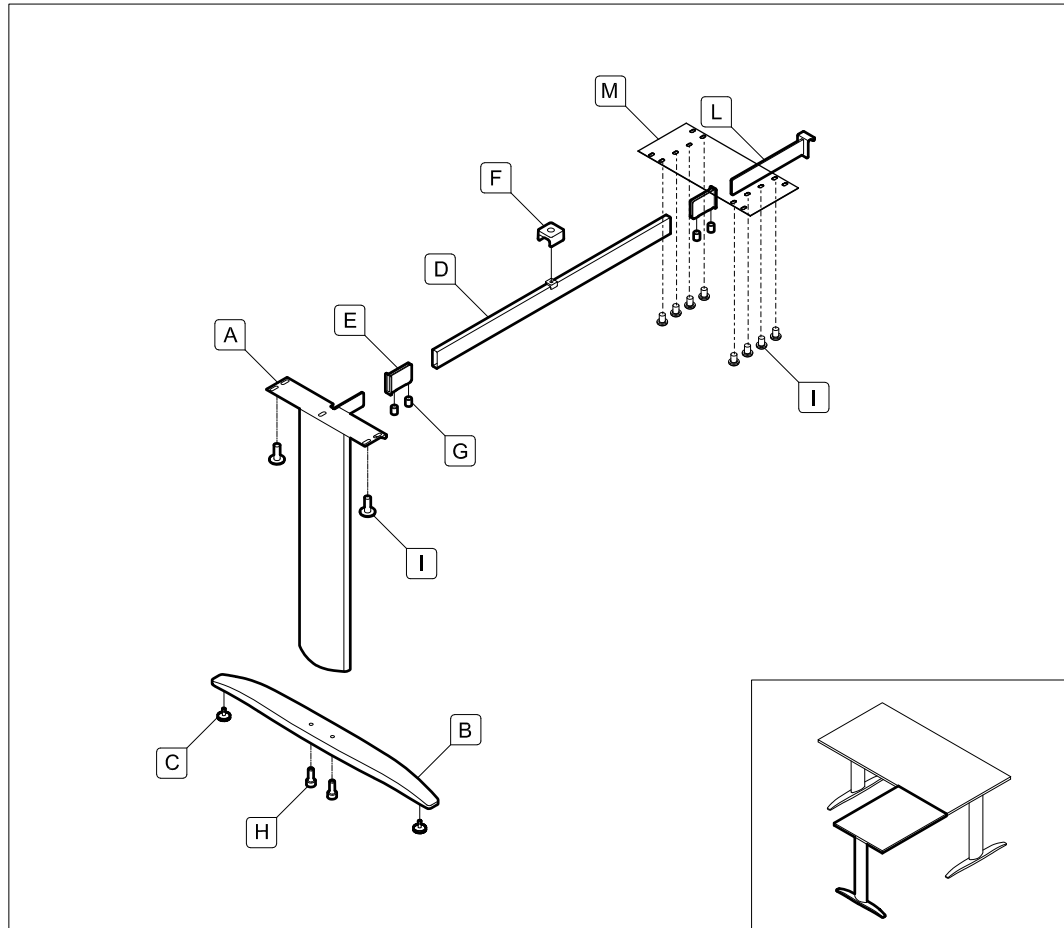
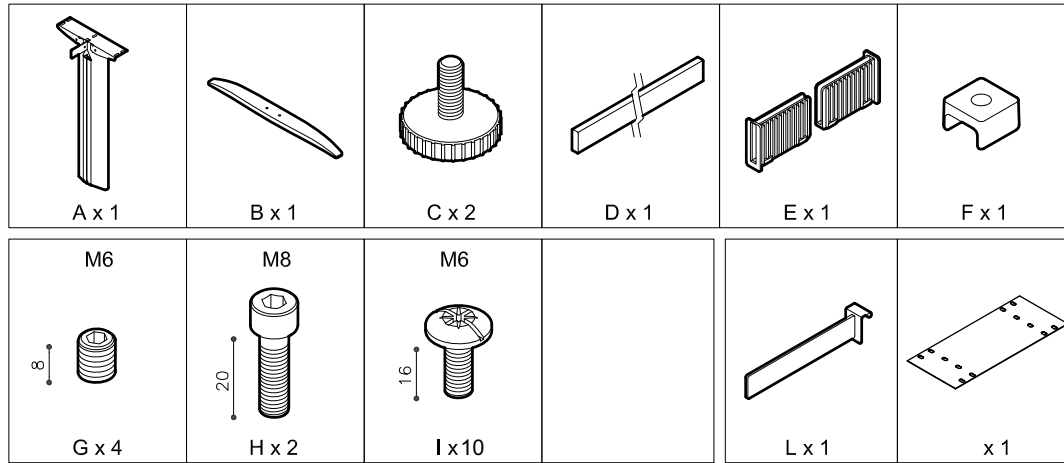
**2. Fissare le cerniere sull'anta, e l'anta
alle basette del mobile (da montare sul fianco)**



**2. Fissare il piano ai mobili
con tiranti, barilotti e spine**



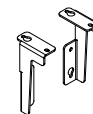






6x15

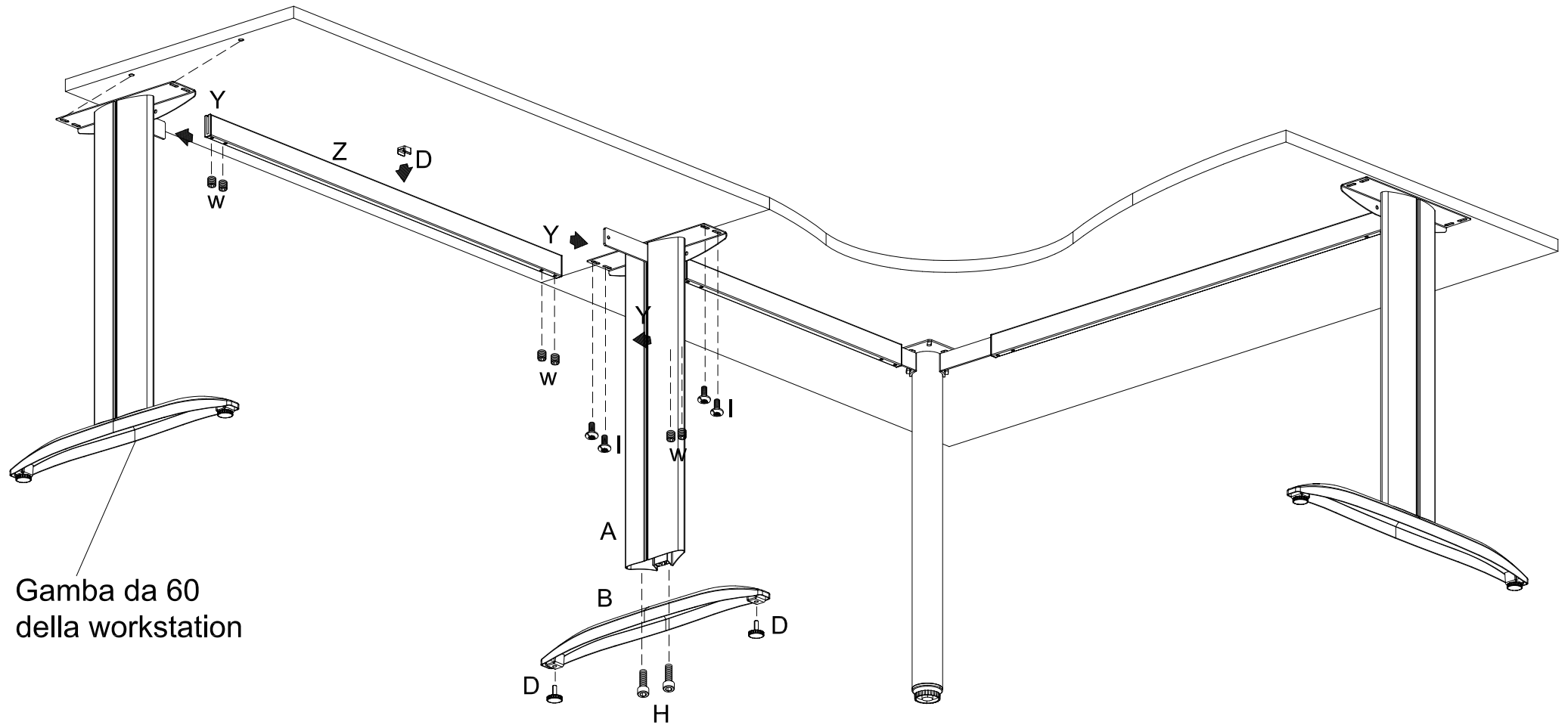
G x 8



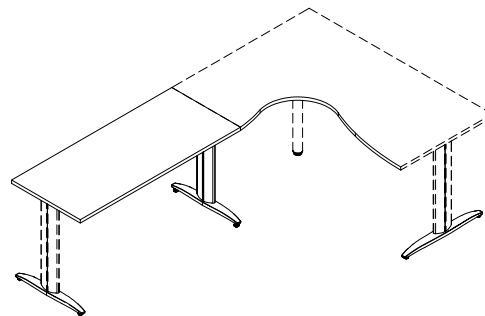
H x 1

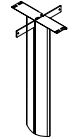
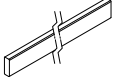
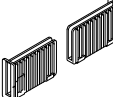
DERBY METALLO

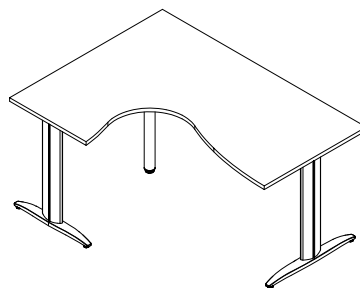
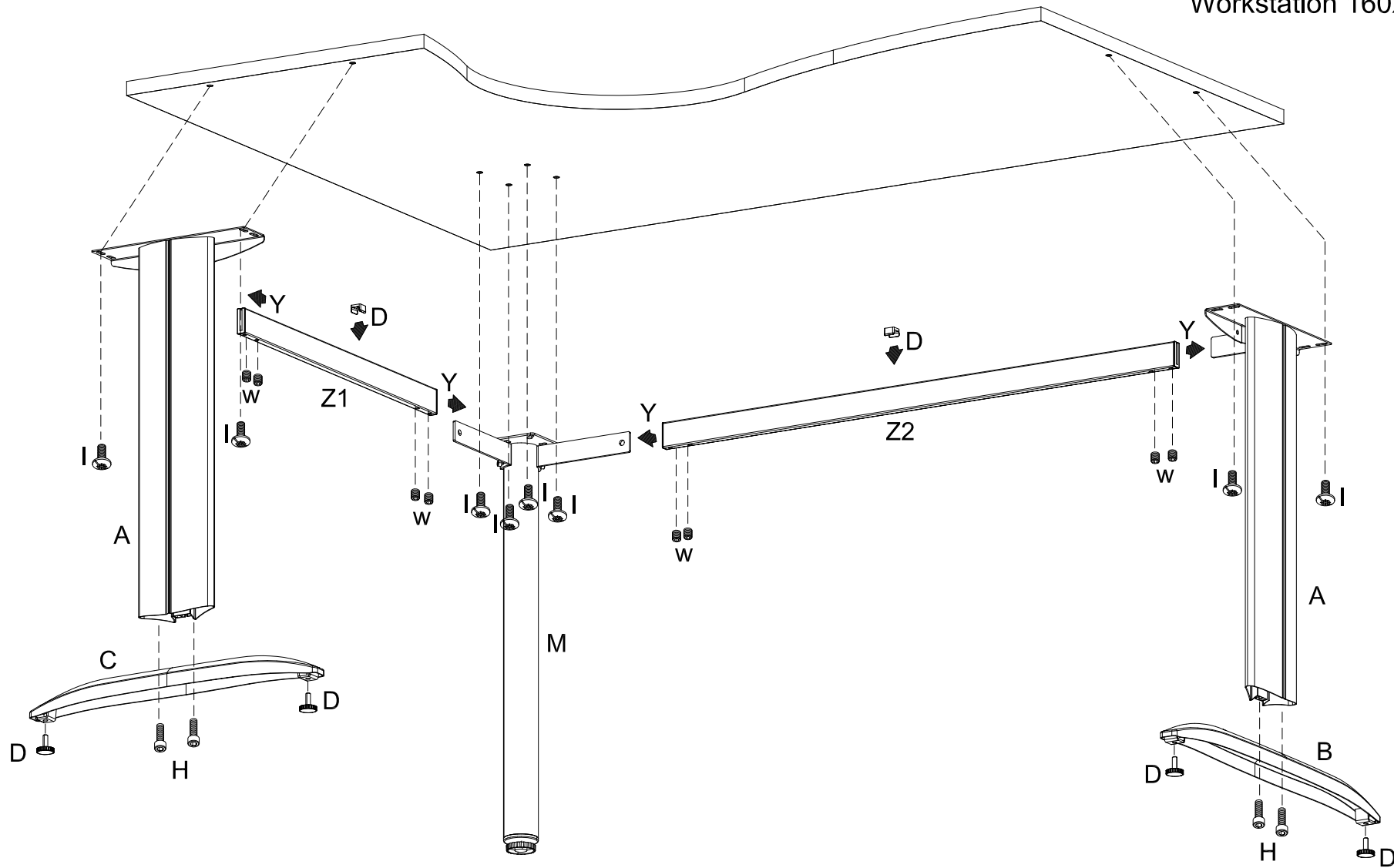
Allungo dattilo per workstation

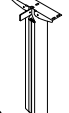
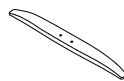
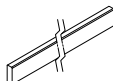
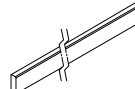
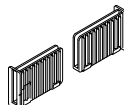
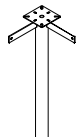


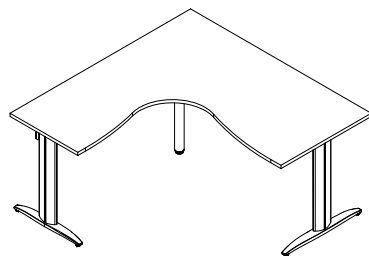
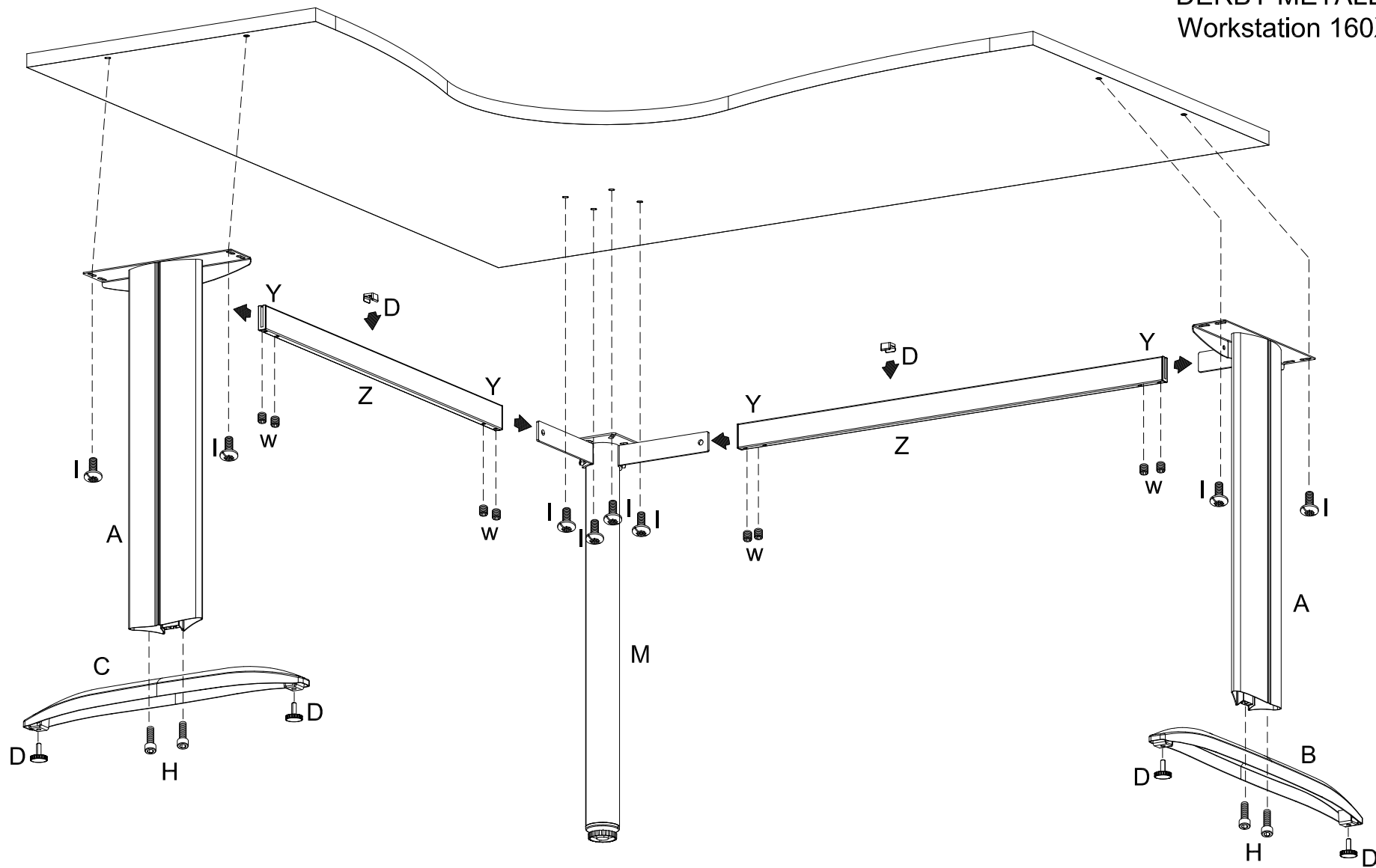
Gamba da 60
della workstation

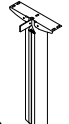
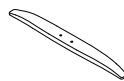
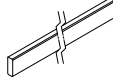
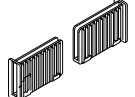
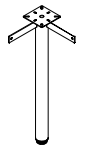


 A x 1	 B x 1	 D x 2	 H x 2	 I x 4
 Z x 1	 Y x 1	 W x 4	 D x 1	

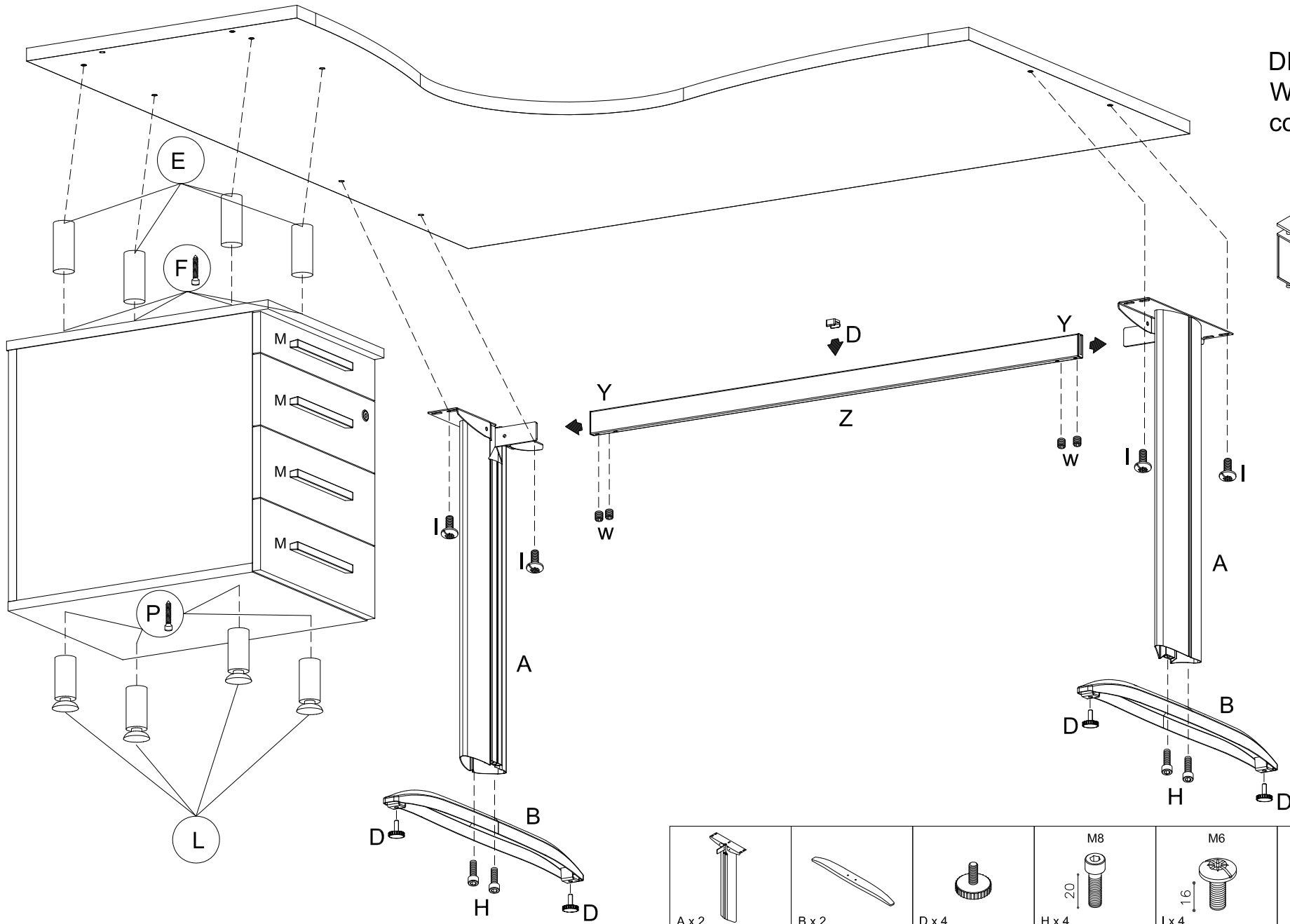
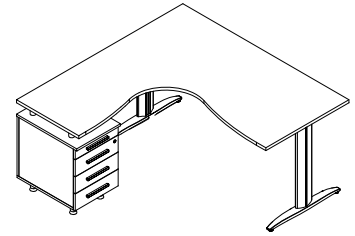


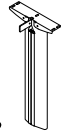
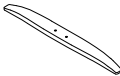
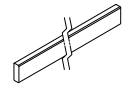
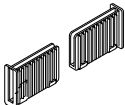
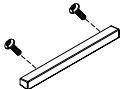
 A x 2	 B x 1	 C x 1	 D x 4	 H x 4	 I x 8
 Z1 x 1	 Z2 x 1	 Y x 2	 W x 8	 D x 2	 M x 1



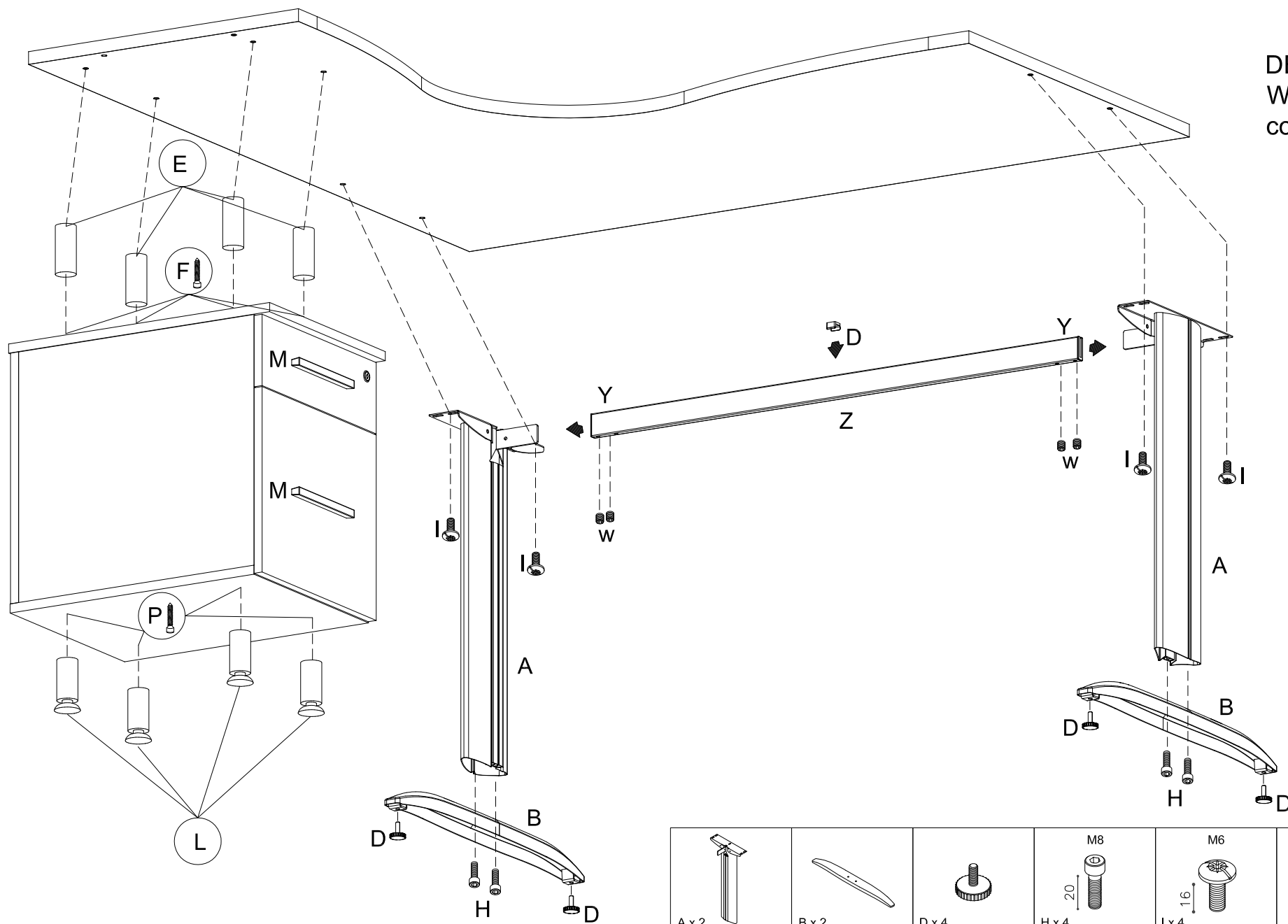
 A x 2	 B x 1	 C x 1	 D x 4	 H x 4 M8 20	 I x 8 M6 16
 Z x 2	 Y x 2	 W x 8 M6	 D x 2	 M x 1	

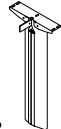
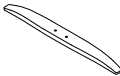
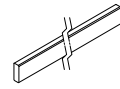
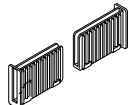
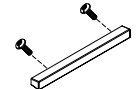
DERBY METALLO
Workstation 160X160
con cassetiera

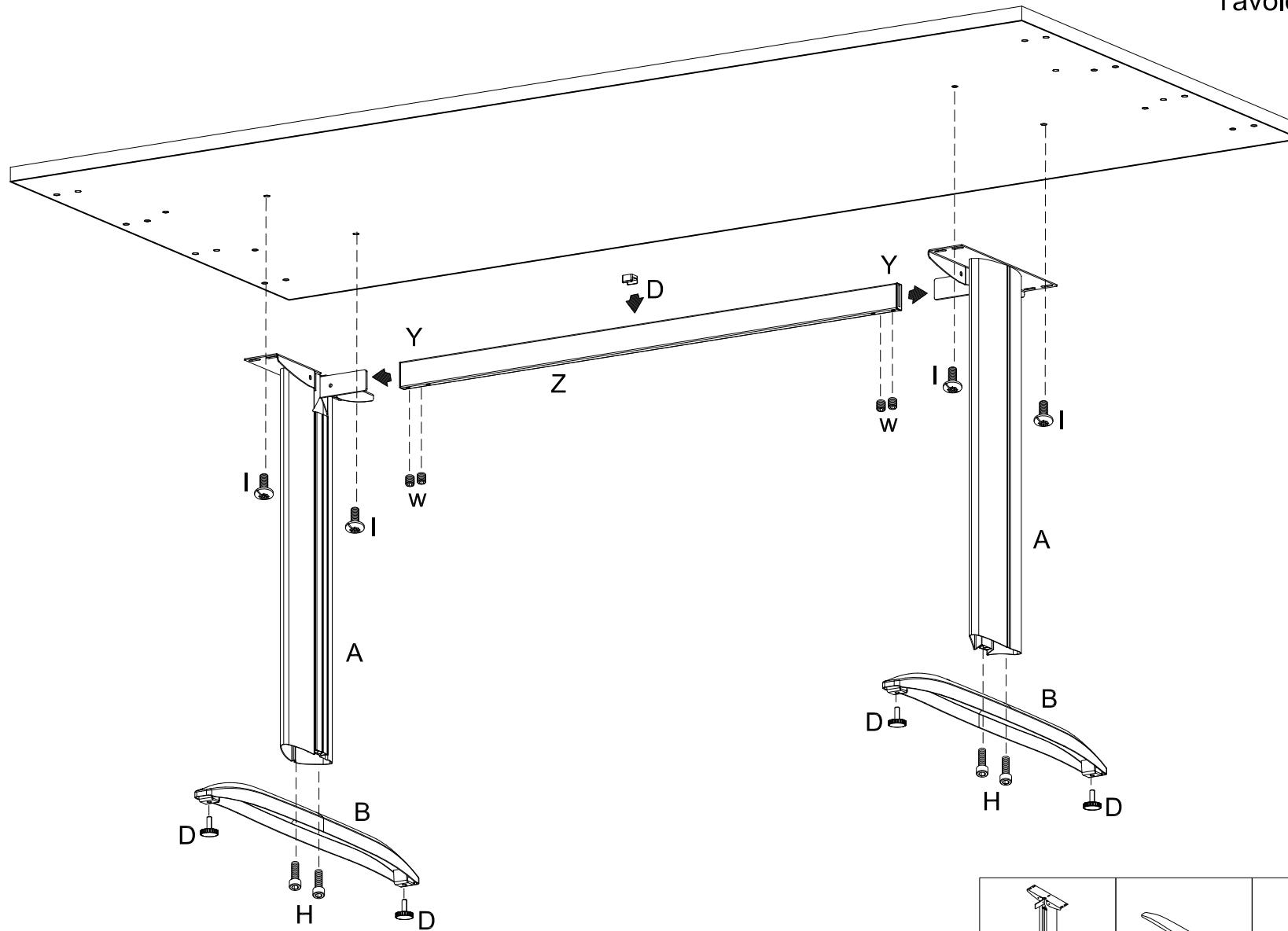


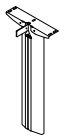
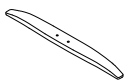
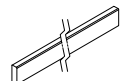
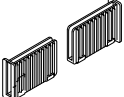
 A x 2	 B x 2	 C x 4	 H x 4	 I x 4	 Z x 1	 Y x 1
 W x 4	 D x 1	 E x 4	 F x 4	 L x 4	 P x 4	 M x 4

DERBY METALLO
Workstation 160X160
con classificatore

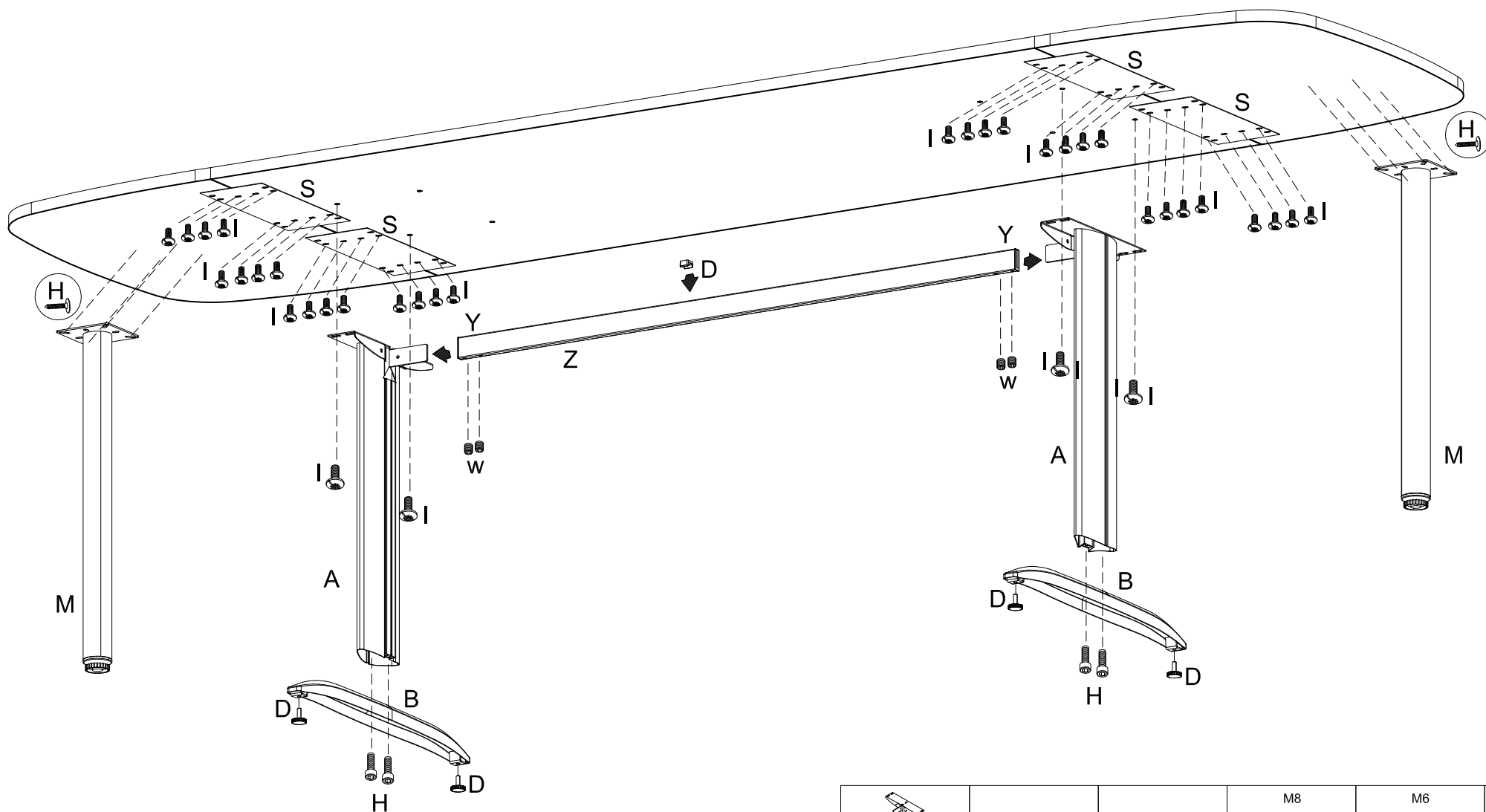


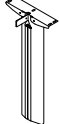
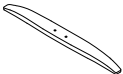
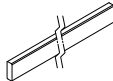
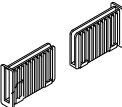
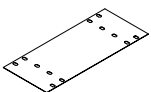
 A x 2	 B x 2	 D x 4	 H x 4	 I x 4	 Z x 1	 Y x 1
 W x 4	 D x 1	 E x 4	 F x 4	 L x 4	 P x 4	 M x 2

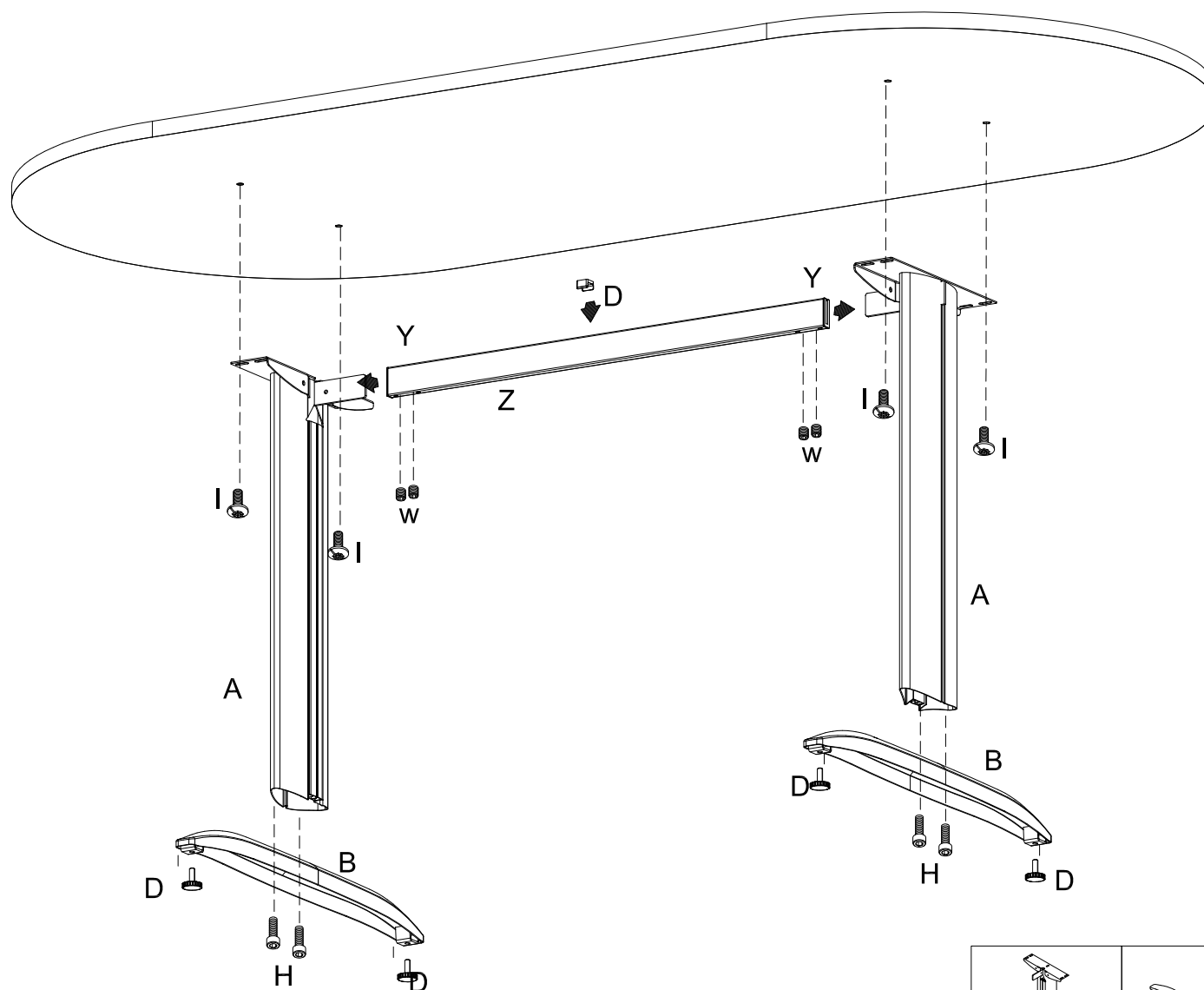


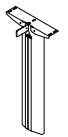
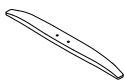
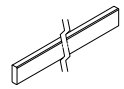
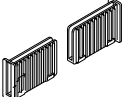
 A x 2	 B x 2	 D x 4	 H x 4	 I x 4
 Z x 1	 Y x 1	 W x 4	 D x 1	

DERBY METALLO *compir*
Tavolo riunione con terminali

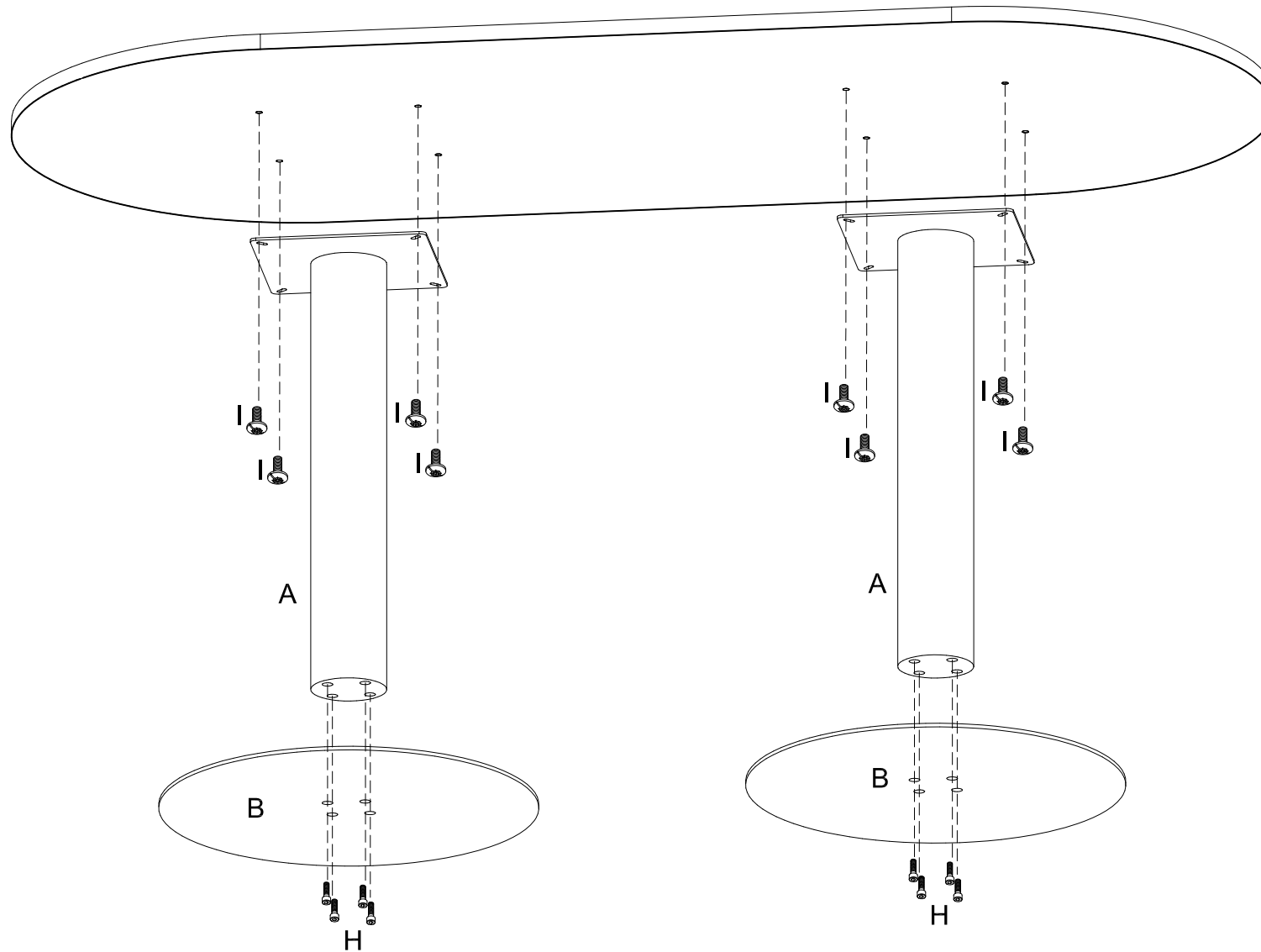


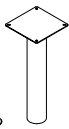
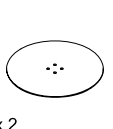
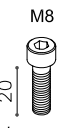
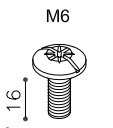
 A x 2	 B x 2	 D x 4	 H x 4 M8 20	 I x 36 M6 16	 Z x 1
 Y x 1	 W x 4 M6	 D x 1	 S x 4	 M x 2	 H x 8 3,5x15 autofilettanti



 A x 2	 B x 2	 D x 4	 M8 20 H x 4	 M6 16 I x 4
 Z x 1	 Y x 1	 W x 4	 M6 H x 4	 D x 1

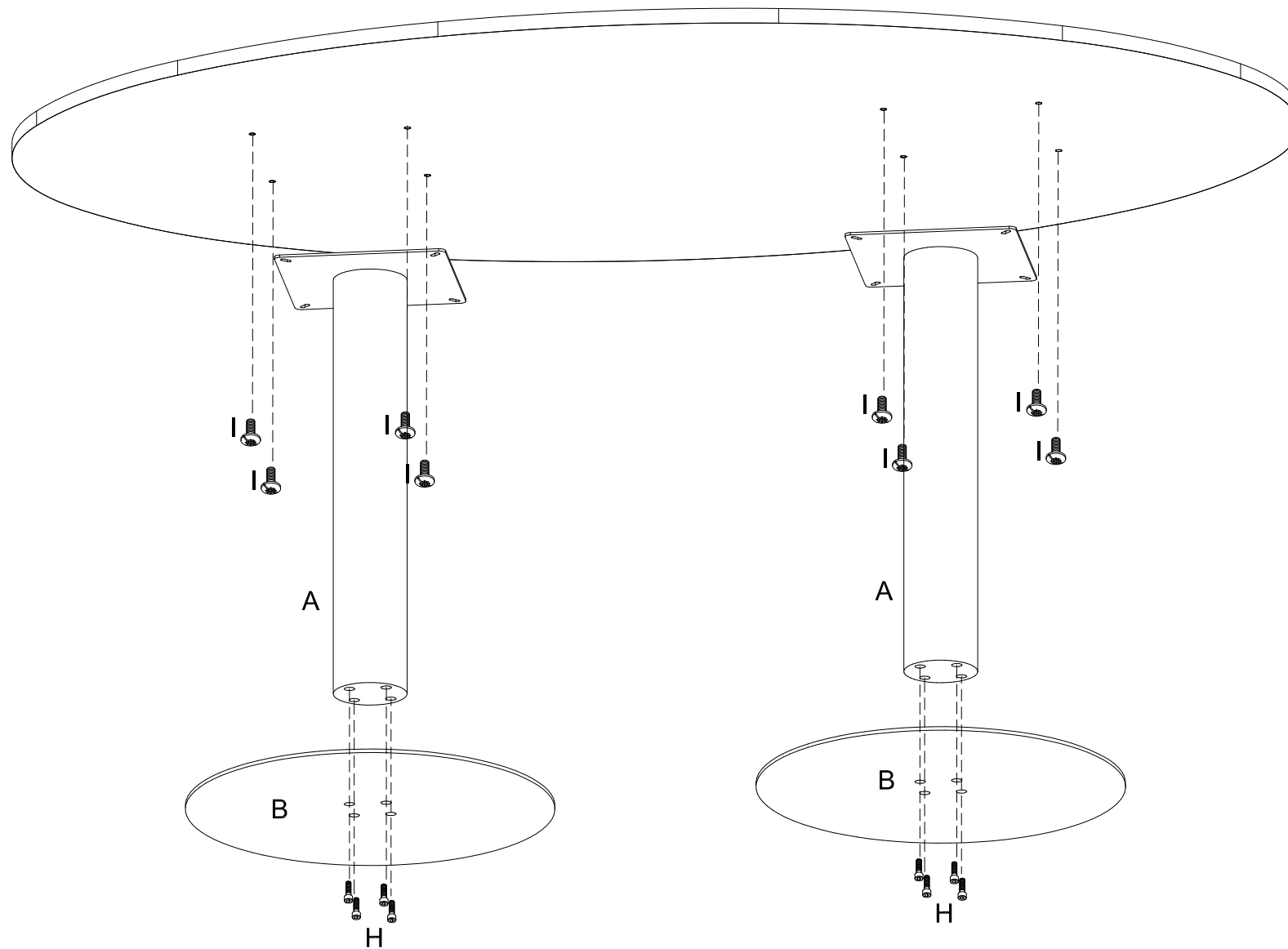
DERBY METALLO *compir*
Tavolo riunione sagomato
con gamboni

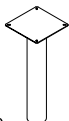


 A x 2	 B x 2
 M8 20 H x 4*	 M6 16 I x 8

* = n°8 (se il tipo di gambone
non ha la piastra superiore saldata)

DERBY METALLO *compir*
Tavolo riunione ovale

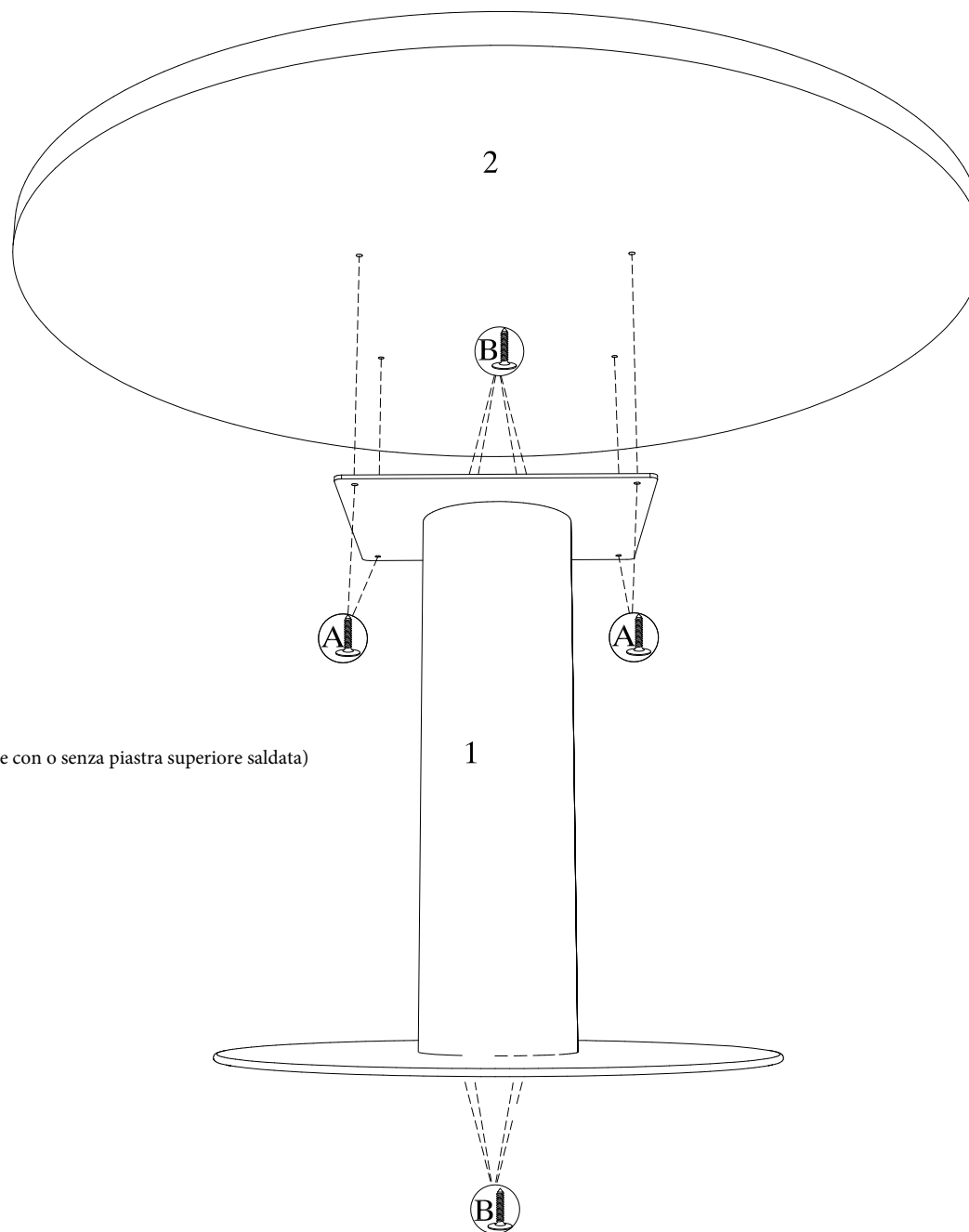


 A x 2	 B x 2
 M8 20 H x 4*	 M6 16 I x 8

* = n° 8 (se il tipo di gambone
non ha la piastra superiore saldata)

Schema di montaggio:

DE676-DE677-DE829



Ferramenta:

A - n° 4 Vite TBL 6MAX15

B - n° 4/8 Vite TSPCEI 8X35 (in base al tipo di gambone con o senza piastra superiore saldata)

